AMERICAN MACHINIST INDEX

McGRAW-HILL PUBLISHING COMPANY, INC., 330 WEST 42ND STREET, NEW YORK 36, N. Y.

CONTENTS OF VOLUME 103 JANUARY TO DECEMBER, 1959

A

Abrasives

Abrasive cloth dispenser improves efficiency. F. M. Brewer, Jr. (P.I.) May 4—128
"Microstoning" generates precise finishes. Rupert Le Grand July—27-96
Progress report on man-made diamonds (charts) (report) Mar. 23—147-154
Pt. 1 How they grew. J. D. Kennedy Mar. 23—147
Pt. 2 Their status in the abrasive industry today. Mueller & Ripple Mar. 23—149
Shim protects micrometer in measuring abrasives. Howard Levy (P.I.) May 18—164

Adapters

Expanding live-center adapter supports cylindrical work. Y. Shmueli (P.I.) Aug. 24—123
New application for an inside micrometer. P. M. Laborn, Jr. (P.I.) Aug. 24—122
Adding machines—Straightening presses jump production of adding machine parts 200% Feb. 9— 92
Adhesives—Adhesive bonding builds aircraft structures. D. E. Winter Apr. 6—134
Leakproof tanks built by adhesive bonding plus riveting Dec. 28— 88
Aerospace Industries Association—Industry Calibration Survey shows weaknesses in measurement Sept. 7—113
Air Compressors—Milling fixture safely removes cylinder liners. Roy Milburn (P.I.) Nov. 16—181

Aircraft Construction

Chance Vought—air clamps cut wing beam profiling time 40% Mar. 9—114
Convair—adhesive bonding plus riveting builds leakproof tanks Dec. 28— 88
Convair—integral frames bypass bonding for the Hustler. M. S. Howeth Dec. 14—122
Douglas Aircraft devised a system of special jigs and standard parts for production of unitized seats Nov. 2—104
Fabricating Rene 41—Rohr Aircraft makes progress in learning to machine and weld a space-age metal (table) Dec. 14—113
Fairchild Aircraft & Missile Div.—adhesive bonding builds aircraft structures. D. E. Winter Apr. 6—134
Fairchild-Deer Park—800 machine tools go on the block as AM goes to an auction (table) Sept. 7—107
Heated dies produce better forgings. P. R. Gouwens (charts) Oct. 19—128
Hydraulic conversion turns this F-102 bulkhead. W. N. Engel July 27—112
Into a whirl, if not into orbit (ed) Apr. 20—105
No "arsenal approach" to Space Age procurement, NASA head says. Jan. 26— 96
North American Aviation—baking metalworking's biggest sandwich Apr. 6—124
North American Aviation mills AM-355 at 800 F (cover) Nov. 30— 1
$100,000 facility chemical-mills JetStar wings July 27—113
Plastics move in on autos and planes Feb. 23— 99
Pratt & Whitney Aircraft reports a breakthrough in shear forming Dec. 14—120
Rohr Aircraft—aircraft subcontractor goes into airframes. G. H. DeGroat May 4—101
Ryan Aeronautical Co.—here's how Ryan blasts tough metals into complex shapes Apr. 6—120
Ryan makes 80-lb titanium access doors for the DC-8 (cover) Sept. 21— 1
SAE aircraft production meeting—discussion centers on welded vs honeycomb Oct. 19—127
7 new ideas for honeycomb: better sandwich; quicker bonding; easier machining Feb. 23—100
Smart tooling eases a machine builder into airframe fabrication. C. M. Theien May 18—132
Solar Aircraft Co.—electronic millers speed airfoil machining. G. H. De Groat Mar. 9—130
Space-flight simulator will test men and equipment Dec. 14—114
Special setups split tenths July 27—117
Titanium adds 5 seats to DC-8 jet flights Sept. 21—118
Why airplanes cost a mint May 18—137
Will heat-resistant plastics replace steel? Harry Raech, Jr. (charts) Sept. 7—110

Alignment

Lathe center index marked for accuracy. H. J. Gerber (P.I.) May 18—162
Microscopes replace loupes for watch assembly June 15—142
Pilot assures tap alignment. O. F. Lambert (P.I.) Feb. 23—128
Straps are self-aligning. C. H. Willey (P.I.) Nov. 16—180

Alloys

Better alloys and purer metals from electron-beam furnace Mar. 23—134
Explosives form titanium too. T. A. Dickenson June 15—138
Heated stretch-press tools form titanium alloy sections. R. H. Ludwig Nov. 30— 90
High alloy steels are machined *hot*. R. A. Scott Nov. 30— 88
Rene 41-Rohr Aircraft makes progress in learning to machine and weld a space-age metal (table) Dec. 14—113

Aluminum

Chrysler cuts aluminum with diamond tools June 15—113
Detecting and curing porous aluminum castings. John Obrebski (P.I.) Sept. 7—156
Kaiser bids for commercial forgings market Apr. 20—115
Permanent mold aluminum castings. Peter Noy (Ref. Bk Sheets) (tables) Pts. 1 & 2 May 18—155
Temperature corrections for dimensions. H. K. Eitelman (tables) (Ref. Bk. Sheet) Pts. 4, 5 & 6 Nov. 2—125
"Throw-away" drillpress table. Glen Price (P.I.) Sept. 7—156
American Electroplaters' Society—50th annual convention held concurrently with the 5th Industrial Finishing Exposition—Exchange of some new electroplating and finishing ideas June 29— 80
American Gear Manufacturers Association—Annual meeting gets tax, research and standards ideas June 15—116
American Institute of Electrical Engineers—11th Annual Machine Tool Conference discusses machine controls for the Space Age Nov. 2— 97
American Machine Tool Distributors' Assn.—Spring meeting Apr. 6—127
35th annual meeting—US must double current machine tool buying or face disaster, AMTDA told Nov. 16—132

American Machinist

Eighth Inventory of Metalworking Equipment wins award June 29— 93
1959 Buyers' Guide Mid-Sept.—27-190
1959 production preview of the latest machines, equipment, materials, parts Jan. 26—101-228

American Machinist Reports

Bibliography Mid-Sept.—10, 12, 14
An engineer's guide to blind riveting practices. C. E. Heilig, Jr. (tables) Sept. 7—137-144
Europe's mushrooming auto industry (tables) Aug. 24—93-104
West Germany. Jim Morrison Aug. 24— 95
Great Britain. John Tunstall Aug. 24— 98
France. Arthur Erickson Aug. 24—101
Italy. Gene di Raimondo Aug. 24—103
Sweden Aug. 24—104
Explosive forming—how it works, what it does (table, chart) June 15—128-138
1. The theory and practice of explosive metal forming. R. A. Cooley (table) June 15—128
2. Explosive forming . . . the planemaker's newest, hottest tool. G. H. DeGroat (chart) June 15—131
3. Explosives form tubes with and without dies. Jacob Savitt. June 15—135
4. Explosives form titanium, too. T. A. Dickenson June 15—138
Foreign machine tools in US metalworking (charts & tables) Apr. 20—137-144
How numerical control can lower short-run manufacturing costs. B. C. Brosheer (table) Nov. 16—151-166
How to measure and control job-shop labor performance. R. T. Walls (chart & tables) Oct. 5—103-110
How to minimize and control residual machining stresses. R. D. Halverstadt Oct. 19—137-144
How to plan safer setups for your press department. L. A. Faulkner Feb. 9—105-112
The impact of value analysis. Tom Johnson July 13—117-132
Progress report on man-made diamonds (charts) Mar. 23—147-154
Pt. 1 How they grew. J. D. Kennedy Mar. 23—147
Pt. 2 Their status in the abrasive industry today. Mueller & Ripple Mar. 23—149
Surface-finish measurement on non-ferrous materials. Piper & Callis (charts & tables) Aug. 10—105-120
Tubing—how to choose and use it. W. O. Nussear, Jr. (tables) June 1—125-132
Where metalworking will be in 1962 (charts) Sept. 21—141-148
American Management Assn. — Two-day briefing session on East-West trade Nov. 30— 92
American Society of Mechanical Engineers—Conference hears how one operation cold forms tube ID, OD Nov. 16—131
American Society of Tool Engineers—Annual meeting on "Planning for Profit" discusses how to get more mileage for your tooling dollar May 4— 90
Semi-annual meeting in St. Louis—tool engineers talk plastics, numerical control, explosive forming Oct. 19—133
American Standard Assn.—Tenth National Conference on Standards in Detroit told to specify end physical properties to get greater fastener economy Nov. 16—145
American Welding Society—Annual meeting—more freedom for machine tool designers? Welding opens up some new fields May 4— 97

Angles

Compound angles. D. E. Sweet (Ref. Bk. Sheets) (tables, chart) Pts. 1, 2 & 3 June 1—135
Grinding L-shaped bevels. V. E. Califano (Ref. Bk. Sheet) Mar. 23—159
Twist angle of solid shafts. M. M. Lachowski (Ref. Bk. Sheet) Mar. 23—161
Two checks for angle-contact ball bearings. Richard Smith Sept. 21—115
Which rake angle for carbide inserts?—positive and negative rakes each have their advantages. Horace Frommelt (table) Sept. 21—120
Antennas—Quick but strict methods build pillbox antennas. Johnson & Hahn Nov. 16—143
Antitrusters urge GM sale of Euclid Road Machinery holdings Nov. 2— 98

Apprentices

England's apprentices are a mixed group Nov. 30—103
Our apprentice setup is a scandal! (chart & tables) Sept. 21—124
Western Electric-Omaha prides itself on apprentice-to-executive worker training in a rural area Nov. 2—118

Arbors

Collar carries toolbit. Jack Menkes (P.I.) Apr. 6—156
Release featured. F. Murray (P.I.) Mar. 9—142
Tailor-made arbor employs quick-acting expansion grip. D. H. McArel (P.I.) June 1—142

Assembly

Components assembled to printed circuits by "idiot" machines (cover) Oct. 19— 1

(ed) Editorial (P.I.) Practical Ideas

Developments to watch—Buyers' Guide Section F Mid-Sept.—436
Drillpress assembles threaded parts. W. G. Bruce (P.I.) July 27—130
An engineer's guide to blind riveting practices. C. E. Helig, Jr. (report) (tables) Sept. 7—137-144
Flexible automation builds five different assemblies. G. H. De Groat Feb. 23—108
Index machine builds five different assemblies (cover) Feb. 23— 2
Line assembly turns out mowers May 4—110
Magnet holds parts for assembly. Ivan Garshelis (P.I.) Nov. 16—182
Meshed lines feed assembly machines. F. A. Cuthbertson June 1—112
Microscopes replace loupes for watch assembly June 15—142
Retooling a dial machine for assembly and inspection. Richard Mueller Mar. 23—130
Simple machines, too, build TV sets. E. W. Plesser Oct. 19—160
Thickness gage speeds assembly. B. J. Leavitt (P.I.) Sept. 21—162
Turning the tables on assembly. Jan. 12—110

Atomic Power

Precision hex tubes require special techniques. Ross & Denst Mar. 9—108
Savannah gets reactor with deep-drawn head July 27—100
Zirconium welds join parts for atomic power plant. J. Glatter & others (charts) May 18—128

Automation

Adaptable automation and mechanized lines. G. H. De Groat Mar. 23—142
At France's Renault it's "vive l'automation" May 4—112
Automated setup hot-galvanizes steel pipe June 1—104
Automatic conveyor removes big chip loads June 1—117
Automatic riveting at 80 shots/min Feb. 9—104
Flexible automation builds five different assemblies. G. H. De Groat. Feb. 23—108
Flexible automation for diesels: cast-iron and aluminum V and inline. G. H. De Groat Jan. 12—101
Forge shops—suggestions for mechanization and methods improvement. E. C. Clarke, Jr. (chart) Aug. 10—102
Forging goes automatic. G. H. De Groat June 15—139
Germany—East Germany automates with standard machines June 1—120
Machine controls for the Space Age, AIEE talks Nov. 2— 97
Much depends on how it's handled (ed) Feb. 9— 89
Multiple heads boost output in low-volume production (cover) Aug. 24— 2
Re-engineering mechanizes turbine-bucket production. L. C. Kehn, Jr. Aug. 24— 82
Russia ahead of US in some automating techniques: Unksov Aug. 24— 86
Russia exhibits automated lathe. J. O. Ellison Nov. 30— 98
Small shops—automation works there too! R. E. Cross Apr. 6—144
Soon: fully automated welding—automatic feedback control of resistance welding and other new processes Oct. 5— 91

Automobile Construction

Chrysler cuts aluminum with diamond tools June 15—113
Chrysler—interchangeable parts, flexibility and automation go into tooling Valiant's versatile engine. George De Groat Nov. 2— 93
Chrysler rebuilds for new electric equipment. B. C. Brosheer Nov. 2—114
Cross Co. battles it out with UAW—50 workers keep plant going Aug. 24— 83
Europe's mushrooming auto industry (tables) (report) Aug. 24—93-104
West Germany. Jim Morrison. Aug. 24— 95
Great Britain. John Tunstall. Aug. 24— 98
France. Arthur Erickson Aug. 24—101
Italy. Gene di Raimondo Aug. 24—103
Sweden Aug. 24—104
Ford is rebuilding "building block" machines for the Falcon. G. H. De Groat Oct. 5— 81
Ford's Lincoln plant at Indianapolis—fast grinding forms small torsion bars. B. C. Brosheer Nov. 16—128
40-sec merry-go-round welds heaters for Opel Nov. 16—148
General Motors' Detroit Diesel-Engine division—punched tape controls automotive drilling. G. H. De Groat Aug. 10— 96
Germany—rush of new orders at Frankfurt Auto Show booms German output Nov. 2—106
Germany's Volkswagen spending to hit new high July 27—116
Japan eyes US small car market July 27—114
Machine tool builders and big automotive users agree on building block concept Jan. 26— 95
One pass grinds Cadillac wheel spindles Nov. 2—103
Our best competitive assets (ed) Oct. 5— 79
Plastics move in on autos and planes Feb. 23— 99
Red autos—an Iron Curtain separates production and demand Nov. 16—121
Renault—At France's Renault it's "vive l'automation" May 4—112
What the revolution means (ed) Aug. 24— 77
Awards—AM Inventory of Metalworking Equipment wins Industrial Marketing Award June 29— 93
Finney, Burnham, editor of AM gets first NTDMA Distinguished Service Award Nov. 30—108

B

Balancing—Microscopes replace loupes for watch assembly June 15—142

Bars

T-slot bars simplify many milling operations. A. A. Sinisi (P.I.) Apr. 20—155
Tool adjustment for boring bar. R. J. Lemp (P.I.) June 15—152

Bearings

Ball bearing as live center. J. G. Bailey (P.I.) Aug. 10—132
Ball bearings—precision production in a purified plant Jan. 12—109
Ball-bearing steadyrest provides frictionless support. John McCafferty (P.I.) June 15—153
Colander separates mixed ball-bearing balls. Fred Lettino (P.I.) June 29—110
Expanding plug braces thin-wall parts. R. E. Kiel (P.I.) Dec. 28—100
Nylon-insert nut becomes experimental bearing. S. Topping (P.I.) Feb. 9—130
Precision calls the turn on bearings at Norma-Hoffman's new "add-on-plant" Sept. 7—118
Steadyment bearing aids drillpress-milling operation. J. D. Forber Aug. 24—122
Two checks for angle-contact ball bearings. Richard Smith Sept. 21—115
Welding makes easy work of pulling a bearing race. R. O. Peloquin (P.I.) Nov. 30—120

Bending

Bending-die strength. F. J. Kuchta (chart) (Ref. Bk. Sheet) Dec. 28— 93
Big copper coils bent for Brookhaven Synchrotron. G. W. Levally Apr. 20—114
Roller-forming die performs difficult undercut bends. Hjalmar Dahl (P.I.) June 15—153

Beryllium

Billet slicing marks a giant step in beryllium fabricating. C. R. Bennett July 13—103
Machining beryllium (tables) (Ref. Bk. Sheet) Pts. 1 & 2 Oct. 19—171
Machining beryllium—the cut that saved $51,000 (cover) July 13— 2
Small company places big bet on beryllium July 13—116

Blanks

Carbide cuts drill blanks. Charles Sarruda (P.I.) Nov. 16—182
Cheaper blanks made by universal die set. G. R. Tindale June 1—122
Diameters for round shells. Ferenc Kuchta (Ref. Bk. Sheets)
Pts. 1, 2 & 3 June 15—145
Pts. 4, 5 & 6 June 29—103
Pts. 7 & 8 July 27—121
Diameters of drawn shells. Ronald Wakelee (Ref. Bk. Sheets)
Pts. 1 & 2 Apr. 6—149
Friction holds disk in lathe. Norman Fried (P.I.) Aug. 10—131
Blast cleaning—Rocket jet speeds blast cleaning. J. A. Browning Dec. 14—130

Blocks

Adjustable V-block handles large and small work. H. Josephs (P.I.) Aug. 24—124
Degassed die-block steel for less than 1 c per pound Aug. 24— 87
Inverted V-block makes utility drill jig. Ottavio Cerullo (P.I.) Dec. 14—146
Jig block handles small-part drilling. Karl Haller (P.I.) Dec. 28— 98
Mechanized gun drill saves 40% on C1 blocks Aug. 24— 88
Rebuilding "building block" machines for the Falcon. G. H. De Groat Oct. 5— 81
Special V-block simplifies headed-punch grinding. Howard Levy (P.I.) May 18—163
Straightening block unbends work in the lathe. H. J. Gerber (P.I.) Feb. 23—129
Unusual V-block simplifies layout work. R. B. Courtney (P.I.) Nov. 2—135

Bonding

Adhesive bonding builds aircraft structures. D. E. Winter Apr. 6—134
Adhesive bonding plus riveting builds leakproof tanks Dec. 28— 88
Diffusion bonding joins zircaloy and stainless. Dr. J. M. Gerken June 1—118
Heat and pressure bond zirconium sheets. Dyer & Legett Feb. 23—107
Integral frames bypass bonding for the Histler. M. S. Howeth Dec. 14—122
7 new ideas for honeycomb: better sandwich; quicker bonding; easier machining Feb. 23—100

Bores and Boring

Air + electronics + hydraulics position parts to ± 0.0005 inch May 18—126
Carbide boring bits. Carl Neiderfringer (Ref. Bk. Sheets) (tables) Pts. 1 & 2 May 4—119
Carbide mill bores small tapers at 45,000 rpm. S. J. Kosterman June 15—120
Gage block aids wall-thickness calibration. Federico Strasser (P.I.) May 18—162
Indicator extension simplifies deep-bore setups. Benjamin Lechler (P.I.) May 4—127
Oxide boring beats internal grinding. Lydel Manor Feb. 9—117
Portable power unit makes gun drills of turret lathes. H. F. Krell June 1—100
Precision boring with transfer plates. F. A. Cuthbertson Aug. 24—105
Tool adjustment for boring bar. R. J. Lemp (P.I.) June 15—152
Boxes—Oil-filled plastic boxes protect finished parts. H. J. Gerber (P.I.) June 1—142
Brakes—Pickup pins improve braking technique. Wm. Toivola (P.I.) Nov. 30—122
Brazil—Industrial Latin America exhibition slated for Brazil in 1960-61 Feb. 23—102

Brazing

Baking metalworking's biggest sandwich Apr. 6—124
Blankets bypass brazing furnace Mar. 23—136
High-temperature brazing for jet engine parts (cover) Jan. 12— 2
Induction heating . . . fast, clean, versatile. D. H. Lapray (table) Sept. 21—138
Vacuum brazing for "Eagles" Nov. 30— 95
Vacuum cuts cost of brazing stainless steel. Gibbons & Goudreau Nov. 2—110
Brno Fair—Czech machine tool push pays off —accent is on numerical control and building blocks Nov. 2—100

Broaching and Broaching Machines

Finishing time cut 80% with broaches. H. F. Krell Jan. 12—120
Full-form finishing—new broaching development for precision internal gears May 18—120
Giant turret broach increases valve production 3800% July 27— 94
Internal gears broached to full form in one pass (cover) May 18— 2
Screw machine is a broach, too. Forest McDaniel Apr. 20—136
Turret broach "builds" hole with multiple cuts (cover) July 27— 2

Bushings

Mill powers bushing puller. R. J. Gurney (P.I.) Mar. 9—143
Provides new threads. Federico Strasser (P.I.) July 27—132
Tougher plastics get into rougher applications Jan. 12—118

C

Calculations—Compound angles. D. E. Sweet (Ref. Bk. Sheets) (tables, chart) Pts. 1, 2 & 3 **June 1—135**
Taylor's basic formula: a shortcut to determine machinability. Anderson Ashburn (tables) Dec. 28— 69
Calipers—Thread rib-equipped calipers simplify pitch-dia gaging. Ch. Minaire (P.I.) July 27—131
Vernier caliper thread ribs measure inside pitch diameters. Charles Minaire (P.I.) **Nov. 30—120**
Cams—Tape control cuts cam cost in half. Fred Burdett Apr. 6—142

Capital Goods

Capital spending will boom in 1960 (table) Nov. 16—133

(ed) Editorial (P.I.) Practical Ideas

Metalworking holds the spotlight as capital spending outlook brightens (tables) Apr. 20—110
That's what we like about '60 (ed) Nov. 16—119
To correct an unhealthy situation (ed) Mar. 9—101

Carbides
Application of carbide end mills. Carl Neiderfringer (Ref. Bk. Sheets) (tables) .. May 4—123
Application of carbide reamers. Carl Neiderfringer (Ref. Bk. Sheets) (tables) May 18—159
Boring bits. Carl Neiderfringer (Ref. Bk. Sheets) (tables) Pts. 1 & 2 May 4—119
A do-it-yourself carbide—a carbide in a steel matrix can be machined and heat treated .. Oct. 5— 87
Drill blanks cut by carbide. Charles Sarruda (P.I.) Nov. 16—182
Mill bores small tapers at 45,000 rpm. S. J. Kosterman June 15—120
Most of your machines are loafing. Demmitt & Peterson Apr. 6—117
New titanium carbide tools outlast ceramics .. Mar. 23—125
Salt and water reclaim tungsten carbide Dec. 28— 77
Simple tool lifter protects carbide-tipped planer tool. J. S. Reeves (P.I.) Feb. 9—131
Which rake angle for carbide inserts?—positive and negative rakes each have their advantages. Horace Frommelt (table) .. Sept. 21—120
Carbon—Welding repairs aided by carbon insert. J. McQueenie (P.I.) Sept. 21—163

Castings
Chrysler cuts aluminum die castings with diamond tools .. June 15—113
Detecting and curing porous aluminum castings. John Obrebski (P.I.) Sept. 7—156
Developments to watch—Buyers' Guide Section D Mid-Sept.—380
Drop-through method speeds die casting June 15—114
Investment castings move toward tougher materials, patterns. Davidlee Von Ludwig Jan. 12—119
Malleable casting sales may jump 20% this year .. Jan. 26— 97
Permanent mold aluminum castings. Peter Noy (Ref. Bk. Sheets) (tables) Pts. 1 & 2 May 18—155
Switch to Mag triples die-casting speed. Hassel DePree May 4—108
What is "high-quality" cast iron? John Obrebski (tables) May 4—104

Centering
Ball bearing as live center. John G. Bailey (P.I.) .. Aug. 10—132
Friction holds disk in lathe. Norman Fried (P.I.) Aug. 10—131
How to center a keyway cutter. Kenneth Heyer .. Oct. 19—182
Inspection methods give true position of tailstock center and steadyrest. Paul Kagan (P.I.) ..June 15—154
Shaft spotting simplified with setscrew as guide. H. F. Spinks (P.I.) July 13—143
Work locator is universal. E. J. Zoeller (P.I.) .. Feb. 23—129

Ceramics
New titanium carbide tools outlast ceramics .. Mar. 23—125
Three new reports on ceramic tools
1. Oxide turning and belt grinding improve a grinder job. R. T. Hook (table) .. Feb. 9—114
2. Oxides thread hardened steel shafts. Edward Meier Feb. 9—116
3. Oxide boring beats internal grinding. Lydel Manor Feb. 9—117
Tools pass rugged test ..Jan. 26—100

Chemical Milling
Contoured honeycomb to production tolerances of ± 0.005—new process at Northrop "machines" steel and aluminum to save 75% Oct. 19—132
Integral frames bypass bonding for the Hustler. M. S. Howeth Dec. 14—122
Know what you're doing when you set up for chemical milling. Ken Clarke Jan. 12—114
$100,000 facility chemical-mills JetStar wings July 27—113
Tooling for the Titan—chemical milling saves time and money at Martin-Denver. F. J. Schu .. Feb. 9— 94
China—Red China boosts heavy machine tool production June 15—121
Chips—Automatic conveyor removes big chip loads .. June 1—117

Chucks and Chucking
Dual-purpose chuck holds work internally or externally. Norman Fried (P.I.) Aug. 24—123
Electrostatic chuck holds non-magnetic work .. Feb. 9— 91
How to use a three-jaw chuck. Kenneth Heyer (P.I.) Aug. 10—130
Lathe chuck adapted to bench. H. J. Gerber (P.I.) .. July 13—144
Live tailstock chuck supports large-diameter work. John Dudonis (P.I.) June 15—152
Magnetic chucks make easy-to-use clamps May 4— 94
Parts don't slip under heavy cuts—special diaphragm chucks grip ball-joint studs while 1/16 in. is removed in 12 seconds Aug. 10— 91
Tap chuck with leadscrew insures start and alignment. E. Anlitz (P.I.) Nov. 30—122
Washer makes finger guard for chuck key. H. J. Gerber (P.I.) May 9—143
Workholder uses standard collets. M. L. Johnson (P.I.) June 1—144
Cincinnati Milling Machine Co.—Diamond Jubilee—three-ring circus of new ideas marks 75th year .. Oct. 19—134

Clamps
Air clamps cut wing beam profiling time 40% .. Mar. 9—114
Auxiliary stud saves a clamping situation. C. H. Wiley (P.I.) Oct. 5—124
C-clamps are also parallels. Walter Gerstel (P.I.) .. Jan. 12—136
Drillpress strap speeds clamping. H. Koslow (P.I.) Jan. 12—136
Handle of drill fixture houses clamping device. Hjalmar Dahl (P.I.) ..Aug. 24—122
Magnetic chucks make easy-to-use clamps May 4— 94
Self-adjusting clamp holds dissimilar parts. A. K. Das (P.I.) Mar. 9—142
Sine-plate clamp provides micrometer adjustment. F. A. Nelis (P.I.) Dec. 14—145

Cleaning
Center-hole cleaning tool. L. D. Fladby (P.I.) .. Nov. 2—134
Cord cleans leadscrew. H. J. Gerber (P.I.) Aug. 24—123
Household vacuum cleaner solves graphite-dust problem. H. J. Miller (P.I.) June 29—110
Pan keeps furnace clean. John Obrebski (P.I.) .. Sept. 21—162
Rocket jet speeds blast cleaning. J. A. Browning Dec. 14—130
Type cleaner clears files. Harry Miller (P.I.) .. Mar. 23—166

Coatings
Automatic spray all the way—frit coatings are applied by electrostatic spray at Whirlpool's Clyde Division, Ohio. John Bauer Nov. 16—142
Electrophoresis—a new coating tool. Keeler & Terminello .. May 18—138
Fluidized bed . . . a new manufacturing tool. W. M. Stocker, Jr. Dec. 28— 72
Coils—Big copper coils bent for Brookhaven Synchrotron. G. W. Levally Apr. 20—114
Knee miller forms coils in tubular and flat stock. B. T. Smirnoff (P.I.) Dec. 28— 99
Cold heading—Turret tool does economic cold heading. B. C. Brosheer Nov. 16—150

Collets
Adapter improves steadyrest. John Dudonis (P.I.) Apr. 20—156
Rubber anchors collet stop. Ralph Whitney Oct. 19—182
Workholder uses standard collets. M. L. Johnson (P.I.) .. June 1—144
Comparators—Mercury-arc lamp projects sharp tooth shadow at 270X (cover) June 1— 2
Computers—APT—the language that commands machine tools ..Mar. 9—106
Roll-flow setup can be simplified with computer synthesis. H. M. Lakin June 1—116
Containers—New uses for end-mill containers. Norman Fried (P.I.) Sept. 21—164
Contour Machining—Lathe is contour miller. D. D. Fahlbeck (P.I.) Jan. 12—137
Contracts—Is red tape snarling up U.S. defense output? .. Mar. 23—128

Controllers
Checking connections on an electronic tracer control unit (cover) Apr. 20— 2
Feedback comes to spotwelding Dec. 14—132
Flexible scheduling flattens mower production peak. D. E. Alexander June 15—124
Machine controls for the Space Age discussed at AIEE 11th Annual Machine Toll Conference .. Nov. 2— 97
New ideas in machine tool controls May 4— 93

Numerical Controls see under **Numerical Control**
Precision calls the turn on bearings—unusual techniques and machines at Norma-Hoffman's new "add-on plant" Sept. 7—118
Tape control cuts cam cost in half. Fred Burdett Apr. 6—142
Weed out errors to get better centerless grinding. W. F. Wackenhuth (table) June 1— 98

Conveyors
Automatic conveyor removes big ship loads .. June 1—117
Index machine builds five different assemblies (cover) Feb. 23— 2
Meshed lines feed assembly machines. F. A. Cuthbertson ..June 1—112
Safety device prevents accidental conveyor reversals. Ahti Syrjänen (P.I.) June 1—143
Corrosion—Resistance of metals (tables) (Ref. Bk. Sheets) Pts. 1, 2 & 3 Sept. 21—153
Tool protection tip. R. Miller (P.I.) Mar. 23—165

Costs
ASTE discusses how to get more mileage for your tooling dollar May 4— 90
Breaking the cost barrier on Precision 3 gears .. Mar. 9—103
Cheaper blanks made by universal die set. G. R. Tindale June 1—122
Make your capital investment pay off June 1— 96
Modernization and building-block design. G. H. DeGroat Mar. 9—126
Most of your machines are loafing. Demmitt & Peterson .. Apr. 6—117
Numerical control can lower short-run manufacturing costs. B. C. Brosheer (report) (table) Nov. 16—151-166
A prime object of management (ed) Mar. 23—123
Steel-rule dies cut stamping costs. Charles Hazzard .. Feb. 23—111
Tape control cuts cam cost in half. Fred Burdett Apr. 6—142
These plastic tools saved money. J. Bruce Ferguson .. Mar. 9—124
What can it do for you? (ed) Nov. 2— 91
Countersink—Combined drills and countersinks (table) (Ref. Bk. Sheet) Nov. 30—111
Cranes—Operators move boxes without help from shop floor. Ray Fiorina Feb. 9—120

Cutters and Cutting Machines
Aim at Watervliet: Cut *all* threads by "rapid threading." R. T. Berg May 4— 87
Billet slicing marks a giant step in beryllium fabricating. C. R. Bennett July 13—103
Carbon drill cuts tungsten. F. P. Falter-sack (P.I.) Jan. 12—138
Chrysler cuts aluminum with diamond tools .. June 15—113
Drillpress tool cuts rubber. William Kreusser (P.I.) Feb. 9—132
Electron beam machining! R. T. Berg Mar. 9—115
11 steps to better cutting-tool performance. F. J. Sherman May 4— 98
End-mill turret-lathe tool. H. J. Gerber (P.I.) .. Dec. 28— 98
Flame cutting replaces shearing and machining. L. V. Erkenbrack Nov. 30—104
How to center a keyway cutter. Kenneth Heyer Oct. 19—182
Machining beryllium—the cut that saved $51,000 (cover) .. July 13— 2
Modified punch cuts stock squarely. Charles Sarruda (P.I.) May 18—164
Most of your machines are loafing. Demmitt & Peterson Apr. 6—117
Rebuilt router contours hot-forming dies Sept. 7—117
Shortcut to determine machinability. Anderson Ashburn (tables) Dec. 28— 69
"We made these machines ourselves." G. H. DeGroat Mar. 9—111
Where is plasma arc today? R. T. Berg Oct. 19—125

Cutting Fluids
Air circulates coolant. Ernest Jones (P.I.) .. Nov. 2—136
Coolant system key to better gundrilling Feb. 9—119
Mist-coolant equipment is simple and efficient. J. M. Askins (P.I.) Mar. 23—166
Cylinders—Expanding live-center adapter supports cylindrical work. Y. Shmueli (P.I.) .. Aug. 24—123
Czechoslovakia—Auto industry is oldest of any Eastern Bloc nations Nov. 16—123
Brno Fair—Czech machine tool push pays off .. Nov. 2—100

(ed) Editorial (P.I.) Practical Ideas

D

Deburring

Back fence deburring job made easy with portable tool. C. S. Roberts (P.I.) Apr. 20—154
Improvised tumbling barrel made from gallon can. Isadore Schiff Oct. 19—181
Stacked rotary files deburr both ends of holes in tubes. R. A. Smith Oct. 19—181

Defense

Can we prevent a production Pearl Harbor?—Johns Hopkins study for the Army asks. Burnham Finney July 27— 89
Is red tape snarling up U.S. defense output? Mar. 23—128
Sharp cutbacks ahead for military hard goods (tables) Feb. 9— 93
Spending upturn ahead? Apr. 6—119
Strange talk from on top (ed) Apr. 6—115
Watervliet Arsenal advances gage design. Rupert Le Grand Sept. 21—134

Depreciation

GE devises simplified cash-flow replacement formula Apr. 6—126
Make your capital investment pay off June 1— 96
To correct an unhealthy situation (ed) Mar. 9—101

Design

How to plan safer setups for your press department. L. A. Faulkner (report) Feb. 9—105-112
Looking ten years ahead in metalworking. M. E. Merchant (charts and tables) May 18—142
Modernization and building-block design. G. H. DeGroat Mar. 9—126
More freedom for machine tool designers? Welding opens up some new fields May 4— 97
Outdesign foreign machine tools to hold world markets, U.S. builders told Nov. 30— 96
Russia designs a 33,000-ton "dwarf" press Feb. 23—102
Watervliet Arsenal advances gage design. Rupert Le Grand Sept. 21—134

Diamonds, Industrial

The case for natural diamonds May 18—124
Chrysler cuts aluminum with diamond tools June 15—113
Diamond shape governs grinding efficiency Jan. 12—113
Progress report on man-made diamonds (charts) (report) Mar. 23—147-154
Pt. 1 How they grew. J. D. Kennedy Mar. 23—147
Pt. 2 Their status in the abrasive industry today. Mueller & Ripple Mar. 23—149

Dies

All-epoxy dies for short runs. W. O. Rau June 15—122
Bending-die strength. F. J. Kuchta (chart) (Ref. Bk. Sheet) Dec. 28— 93
Change small press dies in 15 seconds? Mar. 23—129
Cheaper blanks made by universal die set. G. R. Tindale June 1—122
"Class-conscious" dies. G. H. De Groat Dec. 14—127
Combined actions of punch and die overcome springback. Hjalmar Dahl (P.I.) Sept. 21—163
Cup blanked, pierced, and drawn in one operation. Hjalmar Dahl (P.I.) June 29—111
Deep-drawing with three dies. H. W. Schulze Nov. 16—139
Degassed die-block steel for less than 1 ¢ per pound Aug. 24— 87
Dissimilar parts produced on die. Edwin Achnelli (P.I.) Mar. 9—144
Flexible facings for dies with low-cost epoxy. James Bock (chart) May 18—119
Heated dies produce better forgings. P. R. Gouwens (charts) Oct. 19—128
Holder is semiautomatic. J. W. Cocup (P.I.) Feb. 9—130
How to plan safer setups for your press department. L. A. Faulkner (report) Feb. 9—105-112
How to sharpen a button die. H. J. Gerber (P.I.) May 4—127
Injected air eliminates shaving-die ejection problem. D. T. Worth Oct. 19—180
Metal spray produces mold. R. C. Gordon (P.I.) May 18—162
Press extractors work out for short runs Dec. 28— 90
Rebuilt router contours hot-forming dies Sept. 7—117
Roller-forming die performs difficult undercut bends. Hjalmar Dahl (P.I.) June 15—153
Simple die performs four operations in two steps. Hjalmar Dahl (P.I.) Jan. 12—136
Spark diesinking saves time before forging. Bruce Minturn Aug. 24— 90
Steel-rule dies cut stamping costs. Charles Hazzard Feb. 23—111
Steel shortages cloud tool and die industry outlook Nov. 16—134
Tougher plastics get into rougher applications Jan. 12—118
Verti-slide forms wiper dies at 65% saving. Burnham & Pedrick Sept. 21—116
Doors—Ryan makes 80-lb titanium access doors for the DC-8 (cover) Sept. 21— 1
Drafting—Simplified method teaches sketching for everyone. J. J. Foley, Jr. May 18—147
Drawing—Deep-drawing with three dies. H. W. Schulze Nov. 16—139
Dressers—Wheel dressing improved with adjustable diamond holder. R. B. Zanardelli (P.I.) May 4—127

Drills and Drilling

Air + electronics + hydraulics position parts to ± 0.0005 inch May 18—126
Carbon drill cuts tungsten. F. P. Faltersack (P.I.) Jan. 12—138
Combined drills and countersinks (table) (Ref. Bk. Sheet) Nov. 30—111
Coolant system key to better gundrilling Feb. 9—119
Crankshaft drill splitting simplified Oct. 5— 98
Drillpress assembles threaded parts. W. G. Bruce (P.I.) July 27—130
Drillpress efficiency increased with micrometer depth stop. F. P. Faltersack (P.I.) Aug. 10—131
Drillpress strap speeds clamping. H. Koslow (P.I.) Jan. 12—136
Drillpress vise needs no parallels. H. Koslow (P.I.) Dec. 14—146
8 bright ideas boost drillpress output. Ben Eldridge Feb. 23—114
Hot drilling of uranium. Lach & Lenz May 18—117
How to make large inexpensive drills. Norman Fried (P.I.) July 13—142
Jig block handles small-part drilling. Karl Haller (P.I.) Dec. 28— 98
Light-duty spline produced in drillpress. J. D. Thackrey (P.I.) Feb. 23—129
Lock-pin attachment cuts rpm change-over time. DeWayne Myers (P.I.) Dec. 28— 98
Mechanized gun drill saves 40% on C1 blocks Aug. 24— 88
Portable power makes gun drills of turret lathes. H. F. Krell June 1—100
Punched tape controls automotive drilling. G. H. De Groat Aug. 10— 96
Rate of drill penetration. T. G. Hicks (Ref. Bk. Sheet) Mar. 23—157
Rod removes broken tap. J. A. McIntyre (P.I.) June 29—111
Semi-automatic indexing drill fixture is fast loading. Hjalmar Dahl Sept. 7—157
Sight gage checks step drills. Roger Isetts (P.I.) Feb. 9—131
Small shop drills 10,000-hole plates. A. F. Bartsch Mar. 9—128
Spotters made in drillpress. George Burkett (P.I.) Oct. 5—124
Switch from twist to gun drilling ups output 74% Aug. 10— 92
Tape positioning halves machining time. L. E. Batchelor Oct. 5— 88
"Throw-away" drillpress table. Glen Price (P.I.) Sept. 7—156
Tool life jumps 80 times with stub drills Jan. 26— 98
Universal tube drill boosts production 400%. J. M. Hockett Jan. 12—105

Drives

Mill powers bushing puller. R. J. Gurney (P.I.) Mar. 9—143
Reversible lathe dog speeds changeovers. F. Murray (P.I.) May 4—126
Table feed powered independently. H. C. Haag (P.I.) Mar. 9—143
Dust Collectors—Household vacuum cleaner solves graphite dust problem. H. J. Miller (P.I.) June 29—110

E

Electric Power

Checking a generator rotor with a sixfoot "bow-mike" (cover) June 15— 2
Chrysler rebuilds for new electric equipment. B. C. Brosheer Nov. 2—114
Static switch controls ac power July 27— 99

Electrical-discharge Machining

Is Russia widening the "spark" gap?—new circuitry demonstrated at the Soviet Exhibition. S. C. Ratmansky July 27— 92
Spark diesinking saves time before forging. Bruce Minturn Aug. 24— 90
U.S. trumps Russia's spark machining ace Nov. 2— 99
Underwater "lightning" sparks new metal forming process. Rupert Le Grand Oct. 19—123
What's the best electrode shape for removing metal? McDowell & Lascoe Apr. 20—133
Electrodes—In electric-discharge machining, what's the best electrode shape for removing metal? McDowell & Lascoe Apr. 20—133
Electrolytic Grinding—U.S. trumps Russia's spark machining ace (table) Nov. 2— 99

Electron beams

Better alloys and purer metals from electron-beam furnace Mar. 23—134
Electrons shot from guns make high-purity welds. Burton & Matchett Feb. 23— 95
Machining. R. T. Berg Mar. 9—115
Ray guns for welding go commercial Feb. 23— 94

Electronics

Air + electronics + hydraulics position parts to ± 0.0005 inch May 18—126
Millers speed airfoil machining. G. H. De Groat Mar. 9—130
Special setups split tenths July 27—117
Engineers—Boeing borrows 150 missile engineers from Canada Jan. 12—104
Shortage will get worse before it gets better Jan. 26—100

Engines

Corvair engines: a conventional line for an unconventional part Nov. 30— 87
Electronic millers speed airfoil machining. G. H. De Groat Mar. 9—130
Flexible automation for diesels: cast-iron and aluminum V and inline. G. H. De Groat Jan. 12—101
"Get-modern" drive aims for a British share of the outboard market Dec. 28— 83
Rebuilding "building block" machines for the Falcon—Ford switches from V-8 to 6-cylinder inline engine production. G. H. De Groat Oct. 5— 81
Tooling Valiant's versatile engine. George De Groat Nov. 2— 93

Equipment

Capital spending will boom in 1960 (table) Nov. 16—133
EJP replacement analysis lets you know how fast your new machine will pay off (table) Aug. 24— 84
800 machine tools go on the block at Fairchild-Deer Park as AM goes to an auction (table) Sept. 7—107
Inflation is part of it (ed) June 15—111
Make your capital investment pay off June 1— 96
Mortgage money may give you a new start. Rupert Le Grand Sept. 7—121
1959 production preview of the latest machines, equipment, materials, parts Jan. 26—101-228
U.S. must double current machine tool buying or face disaster, AMTDA told Nov. 16—132
Where metalworking will be in 1962 (report) (charts) Sept. 21—141-148
Where to buy and how to select used machine tools. R. M. Nathans—Buyers' Guide Section L Mid-Sept.—647
Euclid Road Machinery—Antitrusters urge GM sale of Euclid Road Machinery holdings Nov. 2— 98

Europe

Common Market—all industrial nations will feel its effects Jan. 12—100
Mushrooming auto industry (tables) (report) Aug. 24—93-104
West Germany. Jim Morrison Aug. 24— 95
Great Britain. John Tunstall Aug. 24— 98
France. Arthur Erickson Aug. 24—101
Italy. Gene di Rajmondo Aug. 24—103
Sweden Aug. 24—104
What the revolution means (ed) Aug. 24— 77
European Machine Tool Exhibition—Sixth Exhibition—direct from Paris, an on-the-spot report. Burnham Finney Oct. 5— 84

Exports

The changing pattern of world machine tool markets (tables) Dec. 28— 75
Europe's new Common Market—all industrial nations will feel its effects Jan. 12—100
Should the U.S. trade with Russia?—"Briefing Session" of AMA Nov. 30— 92

(ed) Editorial (P.I.) Practical Ideas

Extrusion

Bar machines team up with cold extrusion to cut costs .. July 13—110
Convair reports on high-energy forming Mar. 23—126
"Roll extrusion"—a new metal-forming technique. A. W. Ernestus June 29— 84

F

Facing—Dies get flexible facings with low-cost epoxy. James Bock (chart) May 18—119
Face-milling time. T. G. Hicks (Ref. Bk. Sheet) .. Feb. 9—123

Fasteners

An engineer's guide to blind riveting practices. C. E. Heilig, Jr. (report) (tables) Sept. 7—137-144
Industrial Fasteners Institute sets up monthly index of fastener shipments (table) .. Nov. 30— 94
International fastener standards under development .. Nov. 30— 94
Specify end physical properties . . . get greater fastener economy, ASA told Nov. 16—145

Feeds

Combined feeds produce taper. H. J. Gerber (P.I.) Sept. 7—157
Double-acting feeder serves a fast press. A. C. Gustafson .. Dec. 28— 80
Feed per tooth in milling. T. G. Hicks (Ref. Bk. Sheet) Mar. 9—135
Feed rate of centerless grinders. T. G. Hicks (Ref. Bk. Sheet) Feb. 23—121
Magazine-fed notchers: how good? W. S. Atkinson .. Aug. 10— 94
Most of your machines are loafing. Demmitt & Peterson Apr. 6—117
New studies on speeds and feed may help you in machining the tough ones Apr. 20—120
Press feeders for speed and safety. Ray Fiorina .. Oct. 5— 90
Table feed powered independently. H. C. Haag (P.I.) Mar. 9—143
Fibers—Control moisture and process vulcanized fiber without trouble. G. J. Muller (chart) .. Aug. 10—101
Files—Type cleaner clears files. Harry Miller (P.I.) .. Mar. 23—166

Financial

Antitrusters urge GM sale of Euclid Machinery holdings .. Nov. 2— 98
Capital spending will boom in 1960 after a year of setbacks and disappointments (table) Nov. 16—133
Defense spending upturn ahead? Apr. 6—119
EJP replacement analysis lets you know how fast your new machine will pay off! (table) .. Aug. 24— 84
Found: a new business barometer (tables) Jan. 12—104
GE devises simplified cash-flow replacement formula .. Apr. 6—126
How to make more profit from your forge shop. E. J. Clarke, Jr. (chart) Aug. 10—102
Metalworking holds the spotlight as capital spending outlook brightens (tables) Apr. 20—119
Sharp cutbacks ahead for military hard goods (tables) .. Feb. 9— 93
Westinghouse spends to modernize instead of buying new Aug. 10— 93
What the revolution means (ed) Aug. 24— 77
Where metalworking will be in 1962 (report) (charts) .. Sept. 21—141-148
Year of the Pig (ed) Feb. 23— 87

Finishing

Barrel finishing: what it does to service life. L. P. Tarasov Feb. 9— 98
Broaches cut finishing time 80%. H. F. Krell .. Jan. 12—120
Developments to watch—Buyers' Guide Section F Mid-Sept.—436
Electroplating and finishing ideas June 29— 80
Fluidized bed . . . a new manufacturing tool. W. M. Stocker, Jr. .. Dec. 28— 72
Full-form finishing—new broaching development for precision internal gears May 18—119
"Microstoning" generates precise finishes. Rupert Le Grand .. July 27— 96
Oxide turning and belt grinding improve a grinder job. R. T. Hook (table) Feb. 9—114
Patterned sheets bring finer finishes June 15—116
Surface-finish measurement on nonferrous materials. Piper & Callis (charts & tables) (report) Aug. 10—105-120
Finney, Burnham—AM's editor gets first NTDMA Distinguished Service Award Nov. 30—108
Flame Cutting—Grooves on torch tip give operator steady hand. Harvey Muller (P.I.) Mar. 23—164
Flame Hardening see **Heat Treatment**
Floors—Adjustable floor plates reduce set-up time. R. F. Thuma Dec. 28— 78
Adjustable floorplates simplify setup on traveling-column machines (cover) Dec. 28— 2

Foremen

The hardening foreman answers shop questions. Charles Doescher Jan. 12—122
The hardening foreman cures tool troubles. Charles Doescher May 18—134
Why not enjoy your work?—Tips for supervisors. A. M. Cooper Oct. 5—100

Forgings

Automatic lubrication cuts forging costs Aug. 10—104
Automation in the forge shop. G. H. De Groat .. June 15—139
Developments to watch—Buyers' Guide Section D .. Mid-Sept.—380
Heated dies produce better forgings. P. R. Gouwens (charts) Oct. 19—128
How to make more profit from your forge shop. E. C. Clarke, Jr. (chart) Aug. 10—102
Kaiser bids for commercial forgings market Apr. 20—115
Press forging yields 6 benefits—air-operated split ring replaces manual handling. Herbert Chase Aug. 10— 98
Spark desinking saves time before forging. Bruce Minturn Aug. 24— 90

Forming

Bench hardy hole aids fabricators. C. H. Wiley (P.I.) .. Apr. 6—158
Convair reports on high-energy forming Mar. 23—126
Explosive forming goes over with a bang —Western Metal Show report Apr. 6—120
Explosive forming—how it works, what it does (table, chart) (report) June 15—128-138
Explosive forming plays to SRO—highlights of 1959's Metal Congress & Show Nov. 16—125
Heat and speed form latest titanium alloys. G. H. De Groat July 27—108
Heated stretch-press tools form titanium alloy sections. R. H. Ludwig Nov. 30— 90
Here's how Ryan blasts tough metals into complex shapes Apr. 6—120
Hot forming of magnesium moves into high gear. Degen & Axtell Apr. 20—128
Hot forming tames the "toughest" tungsten .. Mar. 23—132
One operation cold forms tube ID, OD — ASTE conference hears how Nov. 16—131
"Roll extrusion"—a new metal-forming technique. A. W. Ernestus June 29— 84
Shear-forming developments move ahead —a report on shear-forming and other new techniques at ASME annual meeting .. Dec. 14—120
Tool engineers talk explosive forming at St. Louis meeting .. Oct. 19—133
Underwater "lightning" sparks new metal forming process. Rupert Le Grand .. Oct. 19—123
Verti-slide forms wiper dies at 65% saving. Burnham & Pedrick Sept. 21—116

France—Europe's mushrooming auto industry—France. Arthur Erickson (report) .. Aug. 24—101
Frankfurt Auto Show—Rush of new orders booms German output Nov. 2—106
Fuel—Special setups produce missile fuel cores .. July 13—106

Furnaces

Better alloys and purer metals from electron-beam furnace Mar. 23—134
Captive salt-bath hardening pays its way June 15—126
Electric furnaces solve tough heating problems. J. E. Friess Sept. 7—123
High-temperature brazing for jet engine parts (cover) Jan. 12— 2
Pan keeps furnace clean. John Obreski (P.I.) .. Sept. 21—162

G

Gages and Gaging

Compound master checks nine bore gages. Michael Burros (P.I.) Apr. 6—156
Detects plating thickness in millionths Oct. 19—166
Drill gage shows flute length. Clifford Shipe (P.I.) Aug. 24—124
Gage block aids wall-thickness calibration. Federico Strasser (P.I.) May 18—162
Handle speeds gage changes. Joachim Janos (P.I.) .. Mar. 23—165
Height gage slip shoe. F. J. Schiller (P.I.) .. Nov. 30—120
Height measurement comes of age. W. T. Nystrom .. Sept. 21—122
Hole-through-shaft location checked with aid of gage. Walter Gerstel (P.I.) Feb. 9—131
How to do precision machining in uncontrolled temperatures. H. K. Eitelman (chart & table) .. Oct. 5— 96
How to measure long pin gages—British development Sept. 7—126
Optics check thread gages faster. Charles McArthur .. Oct. 5—102
Reference gages speed inspection. F. A. Cuthbertson (P.I.) Sept. 7—158
Sight gage checks step drills. Roger Isetts (P.I.) .. Feb. 9—131
Surface gage aids inspection. R. B. Courtney (P.I.) June 15—154
Temperature corrections for dimensions. H. K. Eitelman (tables) (Ref. Bk. Sheet)
Pts. 1, 2 & 3 .. Oct. 5—113
Pts. 4, 5 & 6 .. Nov. 2—125
Pts. 7, 8 & 9 .. Nov. 16—171
Thickness gage speeds assembly. B. J. Leavitt (P.I.) .. Sept. 21—162
Thread r b-equipped calipers simplify pitch-dia gaging. Ch. Minaire (P.I.) July 27—131
Turning tool centered with the aid of a gage. E. L. Barker (P.I.) .. Nov. 2—136
Watervliet Arsenal advances gage design. Rupert Le Grand Sept. 21—134
What will the new International Inch mean to U.S. metalworking? Feb. 23— 89
Pt. 1 .. Mar. 23—137
Pt. 2 .. Apr. 6—117
Galvanizing — Automated setup hot-galvanizes steel pipe .. June 1—104
Gaskets—Steel-ball tool punches gasket material. H. J. Miller Oct. 19—180

Gears and Gearing

AMGA annual meeting gets tax, research, and standards ideas .. June 15—116
Breaking the cost barrier on Precision gears Mar. 9—103
Chrysler shears designed-for-production gears. G. H. De Groat Oct. 19—164
"Dream" gears are production parts. E. F. Stuef .. Apr. 6—131
Fixture checks ring gears. R. G. Gavaiani (P.I.) May 4—126
Fixture permits gear production in standard shaper. Howard Irvin (P.I.) Oct. 5—122
Full-form finishing—new broaching development for precision internal gears May 18—120
Internal gears broached to full form in one pass (cover) May 18— 2
New gear quality specifications on way (table) .. Nov. 16—134
Nodular iron gear materials (tables) (Ref. Bk. Sheet) Nov. 30—115
Plastic makes helicopter gears more accurate. Cassady & Tullous June 1—102
"We made these machines ourselves." G. H. De Groat Mar. 9—111
General Electric—The impact of value analysis. Tom Johnson (report) July 13—117-132
General Motors—Antitrusters urge sale of Euclid Road Machinery holdings Nov. 2— 98

Germany

East Germany automates with standard machines June 1—120
East Germany is no rival to West Germany—Europe's No. 1 auto producer Nov. 16—123
East Germany launches its bid for world machine tool markets Apr. 6—122
East Germany's machine tools steal the show at Leipzig Apr. 20—126
Europe's mushrooming auto industry—Germany. Jim Morrison (report) Aug. 24— 95
Leipzig Fair—Khrushchev meets British machine tool builders .. Mar. 23—135
Rush of new orders at Frankfurt Auto Show booms German output Nov. 2—106
Glass Fibers—Fiber-glass moldings now made faster .. Oct. 5— 92
Glass wrap reinforces pressure vessels Dec. 28— 74

Great Britain

Europe's mushrooming auto industry—Great Britain. John Tunstall (table) (report) Aug. 24— 98
"Get-modern" drive aims for a British share of the outboard market Dec. 28— 83
Khrushchev meets British machine tool builders at Leipzig .. Mar. 23—135

Grinders and Grinding Machines

Carbide mill bores small tapers at 45,000 rpm. S. J. Kosterman .. June 15—120

(ed) Editorial (P.I.) Practical Idea

The case for natural diamonds May 18—124
Diamond shape governs grinding efficiency Jan. 12—113
Fast grinding forms small torsion bars. B. C. Brosheer Nov. 16—128
Feed rate of centerless grinders. T. G. Hicks (Ref. Bk. Sheet) Feb. 23—121
Grinding L-shaped bevels. V. E. Califano (Ref. Bk. Sheet) Mar. 23—159
Missile production problem—grinding a *really* tough material Feb. 23—118
Non-parallel work supported on molded metallic pads. J. L. Elliott (P.I.) Mar. 23—164
One pass grinds Cadillac wheel spindles Nov. 2—103
Oxide turning and belt grinding improve a grinder job. R. T. Hook (table) Feb. 9—114
Precision calls the turn on bearings—unusual techniques and machines at Norma-Hoffman's new "add-on plant" Sept. 7—118
Precision with multi-wheel grinders. J. Kenwood Jones Nov. 30—101
Scales speed grinding setups. K. G. Dixon (P.I.) Dec. 14—145
Surface grinders get private offices. C. F. Sherman Dec. 28— 86
Surface grinding at 60,000 rpm solves slot problem June 1—115
Weed out errors to get better centerless grinding. W. F. Wackenhuth (table) June 1— 98
Wheel dressing improved with adjustable diamond holder. R. B. Zanardelli (P.I.) May 4—127
Work-holding kink. J. A. McIntyre (P.I.) Sept. 21—164
Grooves and Grooving—Crimping tool made from nut. H. Koslow (P.I.) May 18—163
Torch cutting—grooves on torch tip give operator steady hand. Harvey Muller (P.I.) Mar. 23—164

Guided Missiles

Are we failing to "measure up" to the Space Age Sept. 7—113
Atlas bulkheads cost less with tape-controlled milling. G. H. De Groat June 29— 94
Grinding a *really* tough material Feb. 23—118
Into a whirl, if not into orbit (ed) Apr. 20—105
Is red tape snarling up U.S. defense output? Mar. 23—128
Martin-Denver—tooling for the Titan. F. J. Schu Feb. 9— 94
SAE fights welded vs honeycomb battle at Aeronautic meeting Oct. 19—127
Simulator will test men and equipment for space Dec. 14—114
Special setups produce missile fuel cores July 13—106
Time cut 90% in welding stainless spheres for Titan ICBM (cover) Feb. 9— 2
Training capsule for astronauts (cover) Dec. 14— 1
Vacuum brazing for "Eagles" Nov. 30— 95
Will heat-resistant plastics replace steel? Harry Raech, Jr. (charts) Sept. 7—110

H

Hammers—Tool box space saver. Norman Fried (P.I.) Aug. 10—131
Handles—Gage changes speeded with handle. Joachim Janos (P.I.) Mar. 23—165
Hard Surfacing—Rolls spin in flame for surface hardening. T. W. Bergquist Mar. 23—140
Rolls spin in gas flame and water spray for surface hardening (cover) Mar. 23— 2
Hardening see **Heat Treatment**
Hardness Testers—Shop-made impact tester does the job. H. J. Miller (P.I.) June 1—144

Heat Treatment

Air-hardening tool steels can save money for you—complex tools can be built safely and with longer life. J. S. Pendleton, Jr. Dec. 14—124
Alloy steels are machined *hot*—metal is removed faster, work hardening is eliminated, and tool life increased. R. A. Scott Nov. 30— 88
Captive salt-bath hardening pays its way June 15—126
Developments to watch—Buyers' Guide Section F Mid-Sept.—436
A do-it-yourself carbide—machine it, heat treat it Oct. 5— 87
Electric furnaces solve tough heating problems. J. E. Friess Sept. 7—123
Frame localizes heat. H. J. Miller July 13—144
The hardening foreman answers shop questions. Charles Doescher Jan. 12—122
The hardening foreman cures tool troubles. Charles Doescher May 18—134
Heat-treating control cuts reject rate. N. B. MacLaren Apr. 6—138
How to minimize distortion during heat treating. J. H. Sperman (P.I.) Sept. 21—164
Induction heater hardens thin-wall parts Mar. 23—139
Induction heating . . . fast, clean, versatile. D. H. Lapray (table) Sept. 21—138
Match the burner to the job—key to better flame hardening. B. G. Ward, Jr. Nov. 16—135
The right heat treatment keeps it stainless. C. W. Sherman (tables) Sept. 7—132
Rolls spin in flame for surface hardening. T. W. Bergquist Mar. 23—140
Rolls spin in gas flame and water spray for surface hardening (cover) Mar. 23— 2
Heaters—40-sec merry-go-round welds heaters for Opel Nov. 16—148
Hobs and Hobbing—Breaking the cost barrier on Precision 3 gears Mar. 9—103

Holes

Compact spotting tool transfers hole locations. A. E. Salmons (P.I.) Feb. 9—130
Die pierces holes in drawn parts at any angle to 90°. Hjalmar Dahl (P.I.) Nov. 2—135
Difficult holes punched with aid of press fixture. G. A. Norman (P.I.) Apr. 6—157
Hole-through-shaft location checked with aid of gage. Walter Gerstel (P.I.) Feb. 9—131
How to "mill" a square hole. I. McQueenie (P.I.) Mar. 9—144
Small shop drills 10,000-hole plates. A. F. Bartsch Mar. 9—128
Spotters made in drillpress. George Burkett (P.I.) Oct. 5—124
Stacked rotary files deburr both ends of holes in tubes. R. A. Smith Oct. 19—181
Steel-ball tool punches gasket material. H. J. Miller Oct. 19—180
Switch from twist to gun drilling ups output 74% Aug. 10— 92
Tapped clearance holes aid insert removal. R. K. Dulek (P.I.) Apr. 6—158
Turret broach "builds" hole with multiple cuts (cover) July 27— 2
Hones and Honing—Flatness within millionth . . in production June 29— 79
Hook—Chain hook increases usefulness of fork-lift truck. R. G. Cavaiani (P.I.) Feb. 23—130
Housings—Inspecting a pump housing with Cobalt 60 (cover) May 4— 2

Hydraulic Equipment

Hydraulic-system maintenance. K. W. Grossett (Ref. Bk. Sheets) Pts. 1 & 2 Jan. 12—131
Machine tool builders and users get together to overhaul JIC hydraulic standards May 4— 96
What's needed in machine tool hydraulics? May 18—123

I

Imports—Foreign machine tools in U.S. metalworking (charts & tables) (report) Apr. 20—137-144
Should the U.S. trade with Russia?—"Briefing Session" of AMA Nov. 30— 92
Inch—What will the new International Inch mean to U.S. metalworking? Pt. 1 Feb. 23—89, Pt. 2 Mar. 23—137
Indexing—Index machine builds five different assemblies (cover) Feb. 23— 2

Indicators

Direct dimension readings boost output and accuracy. Gordon & Radhakrishnan (table) June 29— 90
Here's how to find an edge without an edge finder. W. G. Reinbold (P.I.) May 18—163
Indicator extension simplifies deep-bore setups. Benjamin Lechler (P.I.) May 4—127
Simple indicator setup checks concentricity. R. K. Dulek (P.I.) May 18—163
Tailstock indicator stop. R. B. Courtney (P.I.) June 29—112
Induction Heating—Fast, clean, versatile. D. H. Lapray (table) Sept. 21—138
Hardens thin-wall parts Mar. 23—139
Industrial Fastener Institute—Sets up monthly index of fastener shipments (table) Nov. 30— 94

Inspection

Adjustable square facilitates inspection and erection work. Ernest Jones (P.I.) June 29—110
Applied radiation performs for metalworking. Charles Emerson (P.I.) May 4— 91
Checking connections on an electronic tracer control unit (cover) Apr. 20— 2
Classification simplified with mask on dial face. H. J. Gerber (P.I.) Aug. 10—132
Developments to watch—Buyers' Guide Section E Mid-Sept.—416
Error analysis cuts inspection costs. W. J. Hill Dec. 14—118
Fixture checks ring gears. R. G. Gavaiani (P.I.) May 4—126
Inspecting a pump housing with Cobalt 60 (cover) May 4— 2
Lens and oil reveal surface quality. John Obrebski (P.I.) Aug. 10—132
Let's take the guesswork out of inspection! J. S. Gantt (charts) Mar. 9—117
Multiple x-rays check Raytheon subminiature tubes (cover) Oct. 5— 1
Optics check thread gages faster. Charles McArthur Oct. 5—102
Reference gages speed inspection. F. A. Cuthbertson (P.I.) Sept. 7—158
Retooling a dial machine for assembly and inspection. Richard Mueller Mar. 23—130
Simple indicator setup checks concentricity. R. K. Dulek (P.I.) May 18—163
Surface gage aids inspection. R. B. Courtney (P.I.) June 15—154
Tape-controlled "inspector" measures in six axes. W. M. Stocker, Jr. Feb. 9—101
These inspection methods give true position of tailstock center and steadyrest. Paul Kagan (P.I.) June 15—154
Vise converts for angular layout and inspection work. H. J. Gerber (P.I.) Oct. 5—122
Weed out errors to get better centerless grinding. W. F. Wackenhuth (table) June 1— 98
X-ray teams with better welding for sub-miniature electronic tubes Oct. 5— 95

Instruments

Adapter for inside micrometer. P. M. Laborn, Jr. (P.I.) Aug. 24—122
A better instrument to measure tool wear. Ham & Stanislao Nov. 2—107
Gage detects plating thickness in millionths Oct. 19—166
Surface-finish measurement on non-ferrous materials. Piper & Callis (charts & tables) (report) Aug. 10—105-120
Iron—Nodular iron gear materials (tables) (Ref. Bk. Sheet) Nov. 30—115
What is "high-quality" cast iron? John Obrebski (tables) May 4—104
Italy—Europe's mushrooming auto industry—Italy. Gene di Raimondo (report) Aug. 24—103

J

Jacks—Hydraulic auto jack doubles as portable press. Harry Hess (P.I.) May 18—164
Jet Propulsion Engines—High-temperature brazing for jet engine parts (cover) Jan. 12— 2

Jigs and Fixtures

Block handles small-part drilling. Karl Haller (P.I.) Dec. 28— 98
Die set replaces pump jig. G. A. Norman (P.I.) Jan. 12—138
Drill splitting simplified Oct. 5— 98
Dual-purpose chuck holds work internally or externally. Norman Fried (P.I.) Aug. 24—123
Fixture checks ring gears. R. G. Gavaiani (P.I.) May 4—126
Fixture permits gear production in standard shaper. Howard Irvin (P.I.) Oct. 5—122
Flexible jigs cut short-run costs—Douglas Aircraft devised a system of special jigs and standard parts Nov. 2—104
Handle of drill fixture houses clamping device. Hjalmar Dahl (P.I.) Aug. 24—122
Holder aids screw modification. Karl Haller (P.I.) Oct. 5—123
Holding fixture increases production. Hjalmar Dahl (P.I.) Feb. 23—128
Inverted V-block makes utility drill jig. Ottavio Cerullo (P.I.) Dec. 14—146
Magnet holds parts for assembly. Ivan Garshelis (P.I.) Nov. 16—182
Milling fixture safely removes cylinder liners. Roy Milburn (P.I.) Nov. 16—181
Neatness improved with stamping jig. H. J. Gerber (P.I.) Nov. 2—134
Plastics make flat surfaces for tools and fixtures. P. Bernardo & others July 13—112
Rotary milling fixture grips and feeds work automatically. Hjalmar Dahl (P.I.) Apr. 20—155
Semi-automatic indexing drill fixture is fast loading. Hjalmar Dahl Sept. 7—157
Side rails locate fixtures—auxiliary machine tables speed location and setup of fixtures at work. A. O. Haeme Nov. 2—102

(ed) Editorial (P.I.) Practical Ideas

Special plier jaws speed valve-insert finishing. C. C. Beville (P.I.) Nov. 16—180
Straps are self-aligning. C. H. Willey (P.I.) Nov. 16—180
Tape positioning boosts tool use—manufacturing time is cut 50% and scrap is virtually eliminated. L. E. Batchelor Oct. 5— 88
These plastic tools saved money. J. B. Ferguson Mar. 9—124
V-grip hold works better in power hacksaw vise. H. J. Gerber Oct. 19—180
Workholder uses standard collets. M. L. Johnson (P.I.) June 1—144
Work-holding fixture simplifies silver soldering. S. J. Yasho (P.I.) Aug. 10—130
Work-holding kink. J. A. McIntyre (P.I.) Sept. 21—164
Joint Industries Conference—Machine tool builders and users get together to overhaul JIC hydraulic standards May 4— 96

K

Keys—Slide keys operate punches. E. H. Stock (P.I.) May 4—126

L

Labor

Apprentices—our apprenticeship setup is a scandal! Nationwide survey by Department of Labor (chart & tables) Sept. 21—124
Cross Co battles it out with UAW—50 workers keep plant going Aug. 24— 83
Drop forgers told to modernize to increase profits July 13—115
Hearing losses: they *may* cost you money. Singer & Posen Feb. 23—116
How to compliment your employees. H. E. Carroll Jan. 12—126
How to measure and control job-shop labor performance. R. T. Walls (chart & tables) (report) Oct. 5—103-110
It's the American way, you know (ed) Dec. 28— 67
Let's destroy some myths about skin disease. Anderson Ashburn Apr. 20—107
Much depends on how it's handled (ed) Feb. 9— 89
No carbon copies in industrial safety Sept. 21—133
Surface grinders get private offices. C. F. Sherman Dec. 28— 86
Wage incentives—how good *are* they? (table) Jan. 12—108
Wage-price spiral perils U.S. in world metalworking market May 18—122
Western Electric-Omaha prides itself on apprentice-to-executive worker training in a rural area Nov. 2—118
What a medical program can do for you. D. H. Robinson Nov. 2—112
Where does "Onward-and-Upward" lead? (ed) May 4— 85
Why not enjoy your work?—Tips for supervisors. A. M. Cooper Oct. 5—100
Laboratories—"Dream" gears are production parts. E. F. Stuef Apr. 6—131

Lathes

Center index marked for accuracy. H. J. Gerber (P.I.) May 18—162
Contour miller. D. D. Fahlbeck (P.I.) Jan. 12—137
Emergency milling setup mounts on lathe. M. B. Therein (P.I.) Dec. 28—100
Emergency repair improves lathe cross-slide nut. C. M. Roestenburg Oct. 19—181
End-mill turret-lathe tool. H. J. Gerber (P.I.) Dec. 28— 98
Hydraulic conversion turns this F-102 bulkhead. W. N. Engel July 27—112
Portable power makes gun drills of turret lathes. H. F. Krell June 1—100
Reversible lathe dog speeds changeovers. F. Murray (P.I.) May 4—126
Russia exhibits automated lathe. J. O. Ellison Nov. 30— 98
Twin-die stock for lathe use. F. C. Ashton (P.I.) July 27—132
Layout—Dependable edgefinder is inexpensive to make. Karl Riebl (P.I.) Mar. 23—165
A spotting blue substitute. Albert Bonosky (P.I.) May 4—127

Leipzig Fair

East Germany launches its bid for world machine tool markets Apr. 6—122
East Germany's machine tools steal the show Apr. 20—126
Khrushchev meets British machine tool builders Mar. 23—135
Levels—Adjustable floor plates reduce setup time. R. F. Thuma Dec. 28— 78
Lights and Lighting—Mercury-arc lamp projects sharp tooth shadow at 270X (cover) June 1— 2
Night-light extension gets into tight spots. E. Mayover (P.I.) July 13—144

Lubrication

Automatic lubrication cuts forging costs Aug. 10—104
Felt pad lubricates saw blade. H. J. Gerber (P.I.) June 29—112
Heated dies produce better forgings—new die lubricant. P. R. Gouwens (charts) Oct. 19—128
Production man's guide to lubricants for machine tools. B. M. Dunham (tables) Sept. 21—127

M

Machinery

Adapt, improve, refurbish are bywords when aircraft subcontractor goes into airframes. G. H. De Groat May 4—101
AIEE talks machine controls for the Space Age Nov. 2— 97
AM goes to an auction—800 machine tools go on the block at Fairchild-Deer Park (table) Sept. 7—107
Antitrusters urge GM sale of Euclid Road Machinery holdings Nov. 2— 98
Back to "specials" for big jobs—one out of every four new machines in "the world's largest job shop" is tape controlled June 29— 87
Building block—five building-block bases milled in one setup (cover) Mar. 9— 2
Building block—machine tool builders and big automotive users agree on building block concept Jan. 26— 95
Building block—modernization and building-block designs. G. H. De Groat Mar. 9—126
Building block—now . . . concrete proposals for building block machine tool standards Jan. 12—107
Capital spending will boom in 1960 (table) Nov. 16—133
The changing pattern of world machine tool markets (tables) Dec. 28— 75
Cincinnati Mill's Diamond Jubilee —"break machine-tool price barrier" is theme of birthday party Oct. 19—134
Delayed replacement wastes profit (tables) Apr. 20—130
Developments to watch—Buyers' Guide Section B Mid-Sept.—193
Distributors—Buyers' Guide Section K Mid-Sept.—563
EJP repl. cement analysis lets you know how fast your new machine will pay off! (table) Aug. 24— 84
East Germany launches its bid for world machine tool markets Apr. 6—122
East Germany's machine tools steal the show at Leipzig Apr. 20—126
Foreign machine tools in U.S. metalworking (charts & tables) (report) Apr. 20—137-144
Germany—East Germany automates with standard machines June 1—120
Grinding the "classified" out of old military specs May 18—118
Guide to lubricants for machine tools. B. M. Dunham (tables) Sept. 21—127
High-volume setups pay off in low-volume production. G. H. De Groat Sept. 7—130
Individual mounting patterns for five basic machine tool sizes? June 29— 81
Is Russia widening the "spark" gap? S. C. Ratmansky July 27— 92
It won't work here (ed) Dec. 14—111
Japan makes its bid for world machine tool markets June 1—106
Job shops *can* use machine capability. R. H. Johnson (charts & table) Apr. 20—116
Khrushchev meets British machine tool builders at Leipzig Mar. 23—135
Looking ten years ahead in metalworking. M. E. Merchant (charts, tables) May 18—142
Machine tool proposal contest launched Jan. 26— 96
Make your capital investment pay off June 1— 96
New orders and shipments (charts) Feb. 9—81, Mar. 9—93, Apr. 6—107, May 4—96, Aug. 24—89, Dec. 14—121
1959 production preview of the latest machines, equipment, materials, parts Jan. 26—101-228
Numerical control can lower short-run manufacturing cost. B. C. Brosheer (report) (table) Nov. 16—151-166
Outdesign foreign machine tools to hold world markets, U.S. builders told Nov. 30— 96
Poles come up with 50 new-for-Poland machine tools at Poznan Fair July 27—102
Rebuilt machines team up with new ones to build Valiant's versatile engine Nov. 2— 95
Red China boosts heavy machine tool production June 15—121
Reds drive for Mexican markets . . . Soviet offers machine tools at low prices and easy terms South of the Border Dec. 28— 82
Retooling a dial machine for assembly and inspection. Richard Mueller Mar. 23—130
The Sixth European Machine Tool Exhibition in Paris—an on-the-spot report. Burnham Finney Oct. 5— 84
Smart tooling eases a machine builder into airframe fabrication. C. M. Theien May 18—132
Soviet Technology Exhibit spotlights machine tools July 13—104
Standard tooling areas for machine tools coming? Dec. 14—121
Standards for manufacturing: what we need. J. Q. Holmes Dec. 14—115
U.S. must double current machine tool buying or face disaster, AMTDA told Nov. 16—132
U.S. trumps Russia's spark machining ace (table) Nov. 2— 99
"We made these machines ourselves." G. H. De Groat Mar. 9—111
What's missing in machine-tool tolerances? Kirkham & France Nov. 30—106
What's needed in machine tool hydraulics? May 18—123
Where metalworking will be in 1962 (report) (charts) Sept. 21—141-148
Where to buy and how to select used machine tools. R. M. Nathans—Buyers' Guide Section L Mid-Sept.—647

Magnesium

Hot forming of magnesium moves into high gear. Degen & Axtell Apr. 20—128
Switch to Mag tripies die-casting speed. Hassel DePree May 4—108
Temperature corrections for dimensions. H. K. Eitelman (tables) (Ref. Bk. Sheet) Pts. 7, 8 & 9 Nov. 16—171

Magnetic Equipment

Holding parts for assembly simplified with a magnet. Ivan Garshelis (P.I.) Nov. 16—182
Magnetic chucks make easy-to-use clamps May 4— 94
Magnets mount work drawing. William De Groat (P.I.) May 4—128

Maintenance

Emergency repair improves lathe cross-slide nut. C. M. Roestenburg Oct. 19—181
The hardening foreman cures tool troubles. Charles Doescher May 18—134
How to keep motors efficient. E. W. Fair (Ref. Bk. Sheet) Jan. 26—231
Hydraulic-system maintenance. K. W. Grossett (Ref. Bk. Sheets) Pts. 1 & 2 Jan. 12—131
Inflation is part of it (ed) June 15—111
Rocket jet speeds blast cleaning. J. A. Browning Dec. 14—130

Management

Decisions or devices? May 18—131
How to accomplish more with less work. J. E. Bedford Feb. 9—113
How to compliment your employees. H. E. Carroll Jan. 12—126
How to correct your employees. H. E. Carroll Mar. 9—123
How to measure and control job-shop labor performance. R. T. Walls (chart & tables) (report) Oct. 5—103-110
Keeping the spotlight on manufacturing Dec. 28— 84
No carbon copies in industrial safety Sept. 21—133
Our apprentice setup is a scandal! (chart & tables) Sept. 21—124
A prime object of management (ed) Mar. 23—123
Small company places big bet on beryllium July 13—116
Western Electric-Omaha prides itself on apprentice-to-executive worker training in a rural area Nov. 2—118
What are company rights when an employee gets a patent. Albert Woodruff Gray Aug. 10— 99
What every company should be (ed) May 18—115
What a medical program can do for you. D. H. Robinson Nov. 2—112
Why not enjoy your work?—tips for supervisors. A. M. Cooper Oct 5—100

Materials

Developments to watch—Buyers' Guide Section H Mid-Sept.—452
Machine coding improves material control. Barrow & Lewis (tables) Nov. 16—140

(ed) Editorial (P.I.) Practical Ideas

1959 production preview of the latest machines, equipment, materials, parts Jan. 26—101-228
Plastic makes helicopter gears more accurate. Cassady & Tullous ..June 1—102
Tantalum breaks through, with new production and fabrication techniques. Burton Payne June 1—109
Tubing—how to choose and use it. W. O. Nussear, Jr. (report) (tables) June 1—125-132
Nylon removes play in worn parts. J. D. Thackrey (P.I.) June 1—142

Materials Handling

Crane operators move boxes without help from shop floor. Ray Fiorina..Feb. 9—120
Developments to watch—Buyers' Guide Section G Mid-Sept.—448
Press extractors work out for short runs —unloaders work on limited volume with frequent die changes Dec. 28— 90
A prime object of management (ed) Mar. 23—123
Turning the tables on assembly Jan. 12—110

Measuring

A better instrument to measure tool wear. Ham & Stanislao Nov. 2—107
Classification simplified with mask on dial face. H. J. Gerber (P.I.) Aug. 10—132
Gage block aids wall-thickness calibration. Federico Strasser (P.I.) May 18—162
Height measurement comes of age. W. T. Nystrom Sept. 21—122
Here's how to find an edge without an edge finder. R. G. Reinbold (P.I.) May 18—163
How to measure long pin gages—British development Sept. 7—126
Method for measuring tapers. Carle Spriesterbach (Ref. Bk. Sheet) Oct. 19—175
Optics check thread gages faster. Charles McArthur Oct. 5—102
Shim protects micrometer in measuring abrasives. Howard Levy (P.I.) May 18—164
Surface-finish measurement on nonferrous materials. Piper & Callis (charts & tables) (report) Aug. 10—105-120
Tape-controlled "inspector" measures in six axes. W. M. Stocker, Jr. Feb. 9—101
Vernier caliper thread ribs measure inside-pitch diameters. Charles Minaire (P.I.) ..Nov. 30—120
What will the new International Inch mean to U.S. metalworking?
Pt. 1 Feb. 23— 89
Pt. 2 Mar. 23—137
Metal Powder Industries Federation—Annual meeting—new metal powder developments under way May 4—100
Metal Show in print Oct. 19—145-159
Your guide, and floor plan, to the exhibition Oct. 19—145
Metal Congress program and summary Oct. 19—151
Descriptions of new metalworking equipment Oct. 19—152

Metal Spraying

Automatic spray all the way—frit coatings are applied by electrostatic spray at Whirlpool. John Bauer Nov. 16—142
Metal spray produces mold. R. C. Gordon (P.I.) May 18—162
Metal-spraying estimates. T. G. Hicks (Ref. Bk. Sheet) Jan. 26—235
Where is plasma arc today? R. T. Berg Oct. 19—125

Metals

Better alloys and purer metals from electron-beam furnace Mar. 23—134
Corrosion resistance of metals (tables) (Ref. Bk. Sheets) Pts. 1, 2 & 3 Sept. 21—153
Developments to watch—Buyers' Guide Section H Mid-Sept.—452
Distributors—Buyers' Guide Section J Mid-Sept.—495
Explosives form titanium too. T. A. Dickenson June 15—138
New methods spur metal powder use. Charles Burley, Jr. July 13—108
Rene 41—taming a space age metal (table) ..Dec. 14—113
Taming a space age metal—Rene 41 (table) ..Dec. 14—113
Tantalum breaks through, with new production and fabrication techniques. Burton Payne June 1—109
When metallurgy invades the shop—typical problems handled in group discussions lead to better understanding. H. L. Myers June 29— 92

Metalworking

Applied radiation performs for metalworking. Charles Emerson (P.I.) May 4— 91
The built-in feature is missing (ed) Jan. 12— 95
Capital spending will boom in 1960 (table) Nov. 16—133
Cincinnati Mill's Diamond Jubilee—"break machine-tool price barrier" is theme of birthday party Oct. 19—134
Explosive forming — how it works, what it does (table, chart) (report) June 15—128-138
Foreign machine tools in U.S. metalworking (charts & tables) (report) Apr. 20—137-144
Foreign metalworking competition will get tougher, says Ford's Harder Jan. 26— 97
How ready are you? (ed) July 13—101
Into a whirl, if not into orbit (ed) Apr. 20—105
It won't work here (ed) Dec. 14—111
It's the American way, you know (ed) Dec. 28— 67
Keeping the spotlight on manufacturing Dec. 28— 84
Looking ten years ahead in metalworking. M. E. Merchant (charts, tables) May 18—142
Make the most of it (ed) Sept. 21—111
Metalworking holds the spotlight as capital spending outlook brightens (tables) Apr. 20—110
1959 production preview of the latest machines, equipment, materials, parts Jan. 26—101-228
The price must be right (ed).. Sept. 7—105
Price of survival (ed) Oct. 19—121
Russian metalworking comes to New York July 13—104
Patterned sheets bring finer finishes faster .. June 15—117
Standards for manufacturing: what we need. J. Q. Holmes Dec. 14—115
Steel shortages cloud tool and die industry outlook Nov. 16—134
That's what we like about '60 (ed) Nov. 16—119
Too much capacity for what? (ed) Nov. 30— 85
Wage-price spiral perils U.S. in world metalworking market ..May 18—122
What will the new International Inch mean to US metalworking?
Pt. 1 Feb. 23— 89
Pt. 2 Mar. 23—137
Where metalworking will be in 1962 (charts) (report) Sept. 21—141-148
Year of the Pig (ed) Feb. 23— 87
Mexico—Reds drive for Mexican markets Dec. 28— 82

Micrometers

Checking a generator rotor with a 6-foot "bow-mike" (cover) June 15— 2
Shim protects micrometer in measuring abrasives. Howard Levy (P.I.) May 18—164
Standard for depth micrometers. O. F. Lambert (P.I.) .. Jan. 12—138
Microscopes—Loupes for watch assembly replaced by microscopes June 15—142
Microwaves—Antennas—quick but strict methods build pillbox microwave antennas at Sylvania. Johnson & Hahn Nov. 16—143

Milling and Milling Machines

Adjustable stop simplifies repeat-milling operations. Robitchek & Johansen (P.I.) .. Apr. 20—154
Alloy steels are machined *hot*—metal is removed faster, work hardening is eliminated, and tool life increased. R. A. Scott Nov. 30— 88
Application of carbide end mills. Carl Neiderfringer (tables) (Ref. Bk. Sheets) .. May 4—123
Atlas bulkheads cost less with tape-controlled milling. G. H. De Groat June 29— 94
Carbide mill bores small tapers at 45,000 rpm. S. J. Kosterman June 15—120
Chemical milling—$100,000 facility chemical-mills JetStar wings July 27—113
Electronic millers speed airfoil machining. G. H. De Groat Mar. 9—130
Emergency milling setup mounts on lathe. M. B. Therein (P.I.) Dec. 28—100
Face-milling time. T. G. Hicks (Ref. Bk. Sheet) .. Feb. 9—123
Feed per tooth in milling. T. G. Hicks (Ref. Bk. Sheet) Mar. 9—135
Five building-block bases milled in one setup (cover) Mar. 9— 2
Holding fixture increases production. Hjalmar Dahl (P.I.) Feb. 23—128
How to "mill" a square hole. J. McQueenie (P.I.) .. Mar. 9—144
Knee miller forms coils in tubular and flat stock. B. T. Smirnoff (P.I.) Dec. 28— 99
Lathe is contour miller. D. D. Fahlbeck (P.I.) .. Jan. 12—137
Locating tool for miller. Robitschek & Johansen (P.I.) Apr. 6—157
Mill powers bushing puller. R. J. Gurney (P.I.) Mar. 9—143
North American Aviation mills AM-355 at 800 F (cover) ..Nov. 30— 1
Rotary-milling attachment produces economical molds. A. F. Wylie (P.I.) Nov. 2—134
Rotary milling fixture grips and feeds work automatically. Hjalmar Dahl (P.I.) .. Apr. 20—155
Steadyment bearing aids drillpress-milling operation. J. D. Forber Aug. 24—122
T-slot bars simplify many milling operations. A. A. Sinisi (P.I.) Apr. 20—155
Tandem millers cut keyways faster Sept. 7—122
Tape controls 3-axis milling for Atlas missile (cover) June 29— 2
Unusual milling-machine setup produces spherical shapes. R. R. Braun (P.I.) Dec. 14—144
Vise faceplate saves setup time. W. Kreusser (P.I.) June 1—143
"We made these machines ourselves." G. H. De Groat Mar. 9—111

Modernization

Building-block design and modernization. G. H. De Groat .. Mar. 9—126
Can we prevent a production Pearl Harbor? Johns Hopkins study for the Army asks. Burnham Finney July 27— 89
Drop forgers told to modernize to increase profits July 13—115
EJP replacement analysis lets you know how fast your new machine will pay off! (table) .. Aug. 24— 84
Forge shops—suggestions for mechanization and methods improvement. E. C. Clarke, Jr. (chart) Aug. 10—102
"Get-modern" drive aims for a British share of the outboard market Dec. 28— 83
Invitation to disaster (ed) July 27— 87
Mortgage money may give you a new start. Rupert Le Grand Sept. 7—121
The only answer to Mr. K (ed) Aug. 10— 89
Our best competitive assets (ed) Oct. 5— 79
The price must be right (ed)..Sept. 7—105
Price of survival (ed) Oct. 19—121
Steel fabricator modernizes for growing market June 1— 96
Too much capacity for what? (ed) Nov. 30— 85
Toolroom modernization pays off, too. Mackey & Widerborg Jan. 12— 97
Westinghouse capital spending trend: fewer new plants, more modernization Aug. 10— 93
What you can do about foreign competition .. Oct. 5— 86

Molds and Molding

Developments to watch—Buyers' Guide Section D Mid-Sept.—380
Electrolytic deposition of molds Mar. 9—110
Fiber-glass moldings now made faster Oct. 5— 92
Metal spray produces mold. R. C. Gordon (P.I.) ..May 18—162
Modern methods make plastic molds. Krabacher & Ropp June 29— 96
Non-parallel work supported on molded metallic pads. J. L. Elliott (P.I.) Mar. 23—164
Permanent mold aluminum castings. Peter Noy (tables) (Ref. Bk. Sheets) Pts. 1 & 2 May 18—155

Motors

Adaptable automation and mechanized lines. G. H. De Groat Mar. 23—142
Chart for torque problems. M. M. Lachowski (Ref. Bk. Sheet) Feb. 23—123
Horsepower nomograms for motors and transmissions. Harry D'Almaine (Ref. Bk. Sheet) .. Nov. 30—113
How to keep motors efficient. E. W. Fair (Ref. Bk. Sheet) Jan. 26—231
Rebuilding a 7000 hp motor—in place! Feb. 9—118
Switch to Mag triples die-casting speed. Hassel DeFree ..May 4—108

Mountings

Anchors also level machinery. Michael Nikovich (P.I.) Feb. 23—130
Individual mounting patterns for five basic machine tool sizes? June 29— 81
Screwdriver slot simplifies punch mounting. R. F. Noga .. Oct. 19—182

N

National Machine Tool Builders' Assn.—58th Annual Meeting debates dealing abroad Nov. 30— 96
National Metal Congress—Metal Show in print Oct. 19—145-159
Your guide, and floor plan, to the exhibition .. Oct. 19—145

(ed) Editorial (P.I.) Practical Ideas

Metal Congress program and summary Oct. 19—151
Descriptions of new metalworking equipment Oct. 19—152
National Metal Congress & Show—Highlights of 1959's Metal Congress & Show: explosive forming plays to SRO Nov. 16—125
Ten countries compete for U.S. dollar at Metal Show Nov. 16—126
Nickel—Facts about nickel plating (Ref. Bk. Sheets) Pts. 1, 2 & 3 Apr. 20—147
Noise—Hearing losses: they *may* cost you money, Singer & Posen Feb. 23—116
Nozzles—Crimping tool made from nut. H. Koslow (P.I.) May 18—163

Numerical Control
Air + electronics + hydraulics position parts to ± 0.0005 inch May 18—126
APT—the language that commands machine tools Mar. 9—106
Atlas bulkheads cost less with tape-controlled milling. G. H. De Groat June 29— 94
Back to "specials" for big jobs—one out of every four new machines in "the world's largest job shop" is tape controlled June 29— 87
Build-up to numerical control . . . a review of machine-tool programming. D. B. Schneider Apr. 20—121
Changes tooling concepts (cover) Nov. 16— 1
Here is how numerical control chops spindle-turning time. L. P. Armovich (tables) May 4—102
How numerical control can lower short-run manufacturing costs. B. C. Brosheer (report) (table) Nov. 16—151-166
How to get ready for numerical control. K. G. Wood Feb. 23—103
Punched tape controls automotive drilling. G. H. De Groat Aug. 10— 96
Russian metalworking comes to New York July 13—104
Saves tooling, gives diesel builder flexibility (cover) Aug. 10— 2
Shall we buy numerical control? M. C. Copold Jan. 26—239
Tape-controlled "inspector" measures in six axes. W. M. Stocker, Jr. Feb. 9—101
Tape controls 3-axis milling for Atlas Missile (cover) June 29— 2
Tape positioning halves machining time. L. E. Batchelder Oct. 5— 88
Tape suits simple shapes too!—Warner & Swasey Tele-Probomat and Pilot-Probomat show the many values offered by numerical control. Peter Rusnov Sept. 7—114
Tool engineers talk numerical control at St. Louis meeting Oct. 19—133

Nuts
Emergency repair improves lathe cross-slide nut. C. M. Roestenburg Oct. 19—181
Nylon-insert nut becomes experimental bearing. S. Topping (P.I.) Feb. 9—130
Tool places nuts on hard-to-reach threads. N. Tenoria (P.I.) Mar. 23—164
Nylon—Inserts of nylon remove play in worn parts. J. D. Thackrey (P.I.) June 1—142

O

Obsolescence
Delayed replacement wastes profit (tables) Apr. 20—130
GE devises simplified cash-flow replacement formula Apr. 6—126
Main target: lick obsolescence by better machine tool selling Apr. 6—127
Make your capital investment pay off June 1— 96
The one thing they haven't learned (ed) Jan. 26— 93
Our best competitive assets (ed) Oct. 5— 79
Operations research—Shop man's "Operations Research" Apr. 20—132
Optical Instruments—Thread gages are checked with optical gage. Charles McArthur Oct. 5—102

P

Parallels—C-clamps are also parallels. Walter Gerstel (P.I.) Jan. 12—136
Efficient magnetic parallels made from bar stock. Hugh Monaghan (P.I.) June 29—110
Paris—The Sixth European Machine Tool Exhibition—an on-the-spot report. Burnham Finney Oct. 5— 84
Patents—What are company rights to an employee's invention? Albert Woodruff Gary Aug. 10— 99

Piercing
Die pierces holes in drawn parts at any angle to 90°. Hjalmar Dahl (P.I.) Nov. 2—135
Pneumatic device replaces punchpress. Hjalmar Dahl (P.I.) Nov. 30—121
Three-machine setup cuts piercing costs 60-90% July 13—109
Pins—Lock-pin attachment cuts rpm changeover time. DeWayne Myers (P.I.) Dec. 28— 98
Pickup pins improve braking technique. Wm. Toivola (P.I.) Nov. 30—122
Pipes—Automated setup hot-galvanizes steel pipe June 1—104
Planers—Simple tool lifter protects carbide-tipped planer tool. J. S. Reeves (P.I.) Feb. 9—131
Plant Layout—A. O. Smith—modernization pays off in the toolroom, too. Mackey & Widerborg Jan. 12— 97
Surface grinders get private offices. C. F. Sherman Dec. 28— 86

Plants
Fairchild-Deer Park—800 machine tools go on the block as AM goes to an auction (table) Sept. 7—107
Split Ballbearing Division of Miniature Precision Bearings Inc.—precision production in a purified plant. Jan. 12—109
Westinghouse capital spending trend: fewer new plants, more modernization Aug. 10— 93
Plasma Coatings—Where is plasma arc today? R. T. Berg Oct. 19—125

Plastics
Autos and planes—plastics move in Feb. 23— 99
Can silica-reinforced plastics replace metals at high temperature? (cover) Sept. 7— 1
Computer synthesis can simplify roll-flow setup. H. M. Lakin June 1—116
Dies get flexible facings with low-cost epoxy. James Bock (chart) May 18—119
Flat surfaces for tools and fixtures. P. Bernardo & others July 13—112
Machining Teflon to ± 0.0005 in.: case histories Aug. 24—106
Modern methods make plastic molds. Krabacher & Ropp June 29— 96
Plastic makes helicopter gears more accurate. Cassady & Tullous June 1—102
Plastic strips save drawings. W. T. Roberts (P.I.) May 4—128
Plastics make flat surfaces for tools and fixtures. P. Bernardo & others July 13—112
Production hits a new all-time high Jan. 12—108
Shop-made impact tester does the job. H. J. Miller (P.I.) June 1—144
Tool engineers talk plastics at St. Louis meeting Oct. 19—133
Tougher plastics get into rougher applications Jan. 12—118
These plastic tools saved money. J. B. Ferguson Mar. 9—124
Will heat-resistant plastics replace steel? Harry Raech, Jr. (charts) Sept. 7—110

Plates
Adjustable floor plates reduce setup time. R. F. Thuma Dec. 28— 78
Precision boring with transfer plates. F. A. Cuthbertson Aug. 24—105
Pressure to shear plate. M. M. Lachowski (Ref. Bk. Sheet) Jan. 12—129
Small shop drills 10,000-hole plates. A. F. Bartsch Mar. 9—128
Vise faceplate saves setup time. W. Kreusser (P.I.) June 1—143
Whitworth was only partly right. R. J. Rahn Apr. 20—112

Plating
Electroplating and finishing ideas June 29— 80
Facts about nickel plating (Ref. Bk. Sheets) Pts. 1, 2 & 3 Apr. 20—147
Thread limits before plating. P. L. Cardinal (table) (Ref. Bk. Sheets) Pts. 1, 2 & 3 July 13—135
Pliers—Special plier jaws speed valve-insert finishing. C. C. Beville (P.I.) Nov. 16—180
Plugs—Expanding plug braces thin-wall parts. R. E. Kiel (P.I.) Dec. 28—160
Poland—Poles come up with 50 new-for-Poland machine tools at Poznan Fair July 27—102
Polishing—Improvised tumbling barrel made from gallon can. Isadore Schiff (P.I.) Oct. 19—181
Positioners—Air + electronics + hydraulics position parts to ± 0.0005 inch May 18—126
Inspection methods give true position of tailstock center and steadyrest. Paul Kagan (P.I.) June 15—154

Powder Metals
New metal powder developments under way May 4—100
New methods spur metal powder use. Charles Burley, Jr. July 13—108
Salt and water reclaim tungsten carbide Dec. 28— 77

Presses
Change small press dies in 15 seconds? Mar. 23—129
Developments to watch—Buyers' Guide Section D Mid-Sept.—380
Double-acting feeder serves a fast press. A. C. Gustafson Dec. 28— 80
Expanded shop speeds construction of giant press—Danly adds two 500-ft bays to handle large parts Sept. 7—128
How to plan safer setups for your press department. L. A. Faulkner (report) Feb. 9—105-112
Hydraulic auto jack doubles as portable press. Harry Hess (P.I.) May 18—164
Magazine-fed notchers: how good? W. S. Atkinson Aug. 10— 94
Press extractors work out for short runs Dec. 28— 90
Ring guard increases bench-press output June 29— 82
Russia designs a 33,000-ton "dwarf" press Feb. 23—102
Stamping laminations for Chrysler's alternator (cover) Nov. 2— 1
Straightening presses jump production of adding machine parts 200% Feb. 9— 92
Prices—The price must be right (ed) Sept. 7—105
Wage-price spiral perils U.S. in world metalworking market May 18—122

Printed Circuits
Components assembled to printed circuits by "idiot" machines (cover) Oct. 19— 1
Simple machines, too, build TV sets. E. W. Plesser Oct. 19—160
Yes or no?—Zenith and Emerson battle it out June 29— 81

Product Costs
Getting prices where they should be (ed) June 1— 93
The price must be right (ed) Sept. 7—105
Value analysis—What can it do for you? (ed) Nov. 2— 91
Product Development—Is U.S. productivity misdirected? June 1— 95

Production
Can the U.S. compete with European manufacturers? Oct. 5— 86
Can we prevent a production Pearl Harbor?—Johns Hopkins study for the Army asks. Burnham Finney July 27— 89
Capital spending will boom in 1960 after a year of setbacks and disappointments (table) Nov. 16—133
The changing pattern of world machine tool markets (tables) Dec. 28— 75
Flexible scheduling flattens mower production peak. D. E. Alexander June 15—124
Getting prices where they should be (ed) June 1— 93
High-volume setups pay off in low-volume production. G. H. De Groat Sept. 7—130
How ready are you? (ed) July 13—101
Invitation to disaster (ed) July 27— 87
Japan eyes U.S. small car market July 27—114
Japan makes its bid for world machine tool markets June 1—103
Keeping the spotlight on manufacturing Dec. 28— 84
Plastics production hits a new all-time high Jan. 12—108
Punched cards turn short runs profitable July 27—105
Red China boosts heavy machine tool production June 15—121
Standards for manufacturing: what we need. J. Q. Holmes Dec. 14—115
Too much capacity for what? (ed) Nov. 30— 85
Universal tube drill boosts production 400%. J. M. Hockett Jan. 12—105
Wage-price spiral perils U.S. in world metalworking market May 18—122
Where metalworking will be in 1962 (charts) (report) Sept. 21—141-148
Where you go from here (ed) June 29— 77

Production Methods
Adaptable automation and mechanized lines. G. H. De Groat Mar. 23—142
Aim at Watervliet: cut *all* threads by "rapid threading." R. T. Berg May 4— 87
All-epoxy dies for short runs. W. O. Rau June 15—122
Antennas—quick but strict methods build pillbox antennas at Sylvania. Johnson & Hahn Nov. 16—143

(ed) Editorial (P.I.) Practical Ideas

Automatic spotwelding replaces riveting in aircraft production. G. H. De Groat June 15—118
Automatic spray all the way—frit coatings are applied by electrostatic spray at Whirlpool's Clyde Division. John Bauer Nov. 16—142
Back to "specials" for big jobs—one out of every four new machines in "the world's largest job shop" is tape controlled June 29— 87
Bar machines team up with cold extrusion to cut costs July 13—110
Captive salt-bath hardening pays its way June 15—126
Carbide mill bores small tapers at 45,000 rpm. S. J. Kosterman June 15—120
Conventional line makes Corvair's unconventional engine Nov. 30— 87
Degassed die-block steel for less than 1 c per pound Aug. 24— 87
Direct dimension readings boost output and accuracy. Gordon & Radhakrishnan (table) June 29— 90
Drop-through method speeds die casting June 15—114
Explosive forming—how it works, what it does (table, chart) (report) June 15—128-138
Explosive forming plays to SRO—highlights of 1959's Metal Congress & Show Nov. 16—125
Fast grinding forms small torsion bars at Ford's Indianapolis plant. B. C. Brosheer Nov. 16—128
Fiber-glass moldings now made faster Oct. 5— 92
Flatness within millionth . . . in production—honing after spotfacing at Buick produces flatness within 5 millionths June 29— 79
Flexible automation for diesels: cast-iron and aluminum V and inline. G. H. De Groat Jan. 12—101
Flexible jigs cut short-run costs—Douglas Aircraft devised a system of special jigs and standard parts for production of unitized seats Nov. 2—104
Flexible scheduling flattens mower production peak. D. E. Alexander June 15—124
Fluidized bed . . . a new manufacturing tool. W. M. Stocker, Jr. Dec. 28— 72
Forge shops—suggestions for mechanization and methods improvement. E. C. Clarke, Jr. (chart) Aug. 10—102
Forging goes automatic. G. H. De Groat June 15—139
Good tooling ideas speed output of bridge grids July 13—114
High-volume setups pay off in low-volume production. G. H. De Groat Sept. 7—130
Hot forming of magnesium moves into high gear. Degen & Axtell Apr. 20—128
How good is electron-beam welding? Sept. 21—113
How to minimize and control residual machining stresses. R. D. Halverstadt (report) Oct. 19—137-144
Induction heating . . . fast, clean, versatile. D. H. Lapray (table) Sept. 21—138
Is U.S. productivity misdirected? June 1— 95
Job shops *can* use machine capability. R. H. Johnson (charts & table) Apr. 20—116
Key to better flame hardening: match the burner to the job. B. G. Ward, Jr. Nov. 16—135
Line assembly turns out mowers May 4—110
Looking ten years ahead in metalworking. M. E. Merchant (charts, tables) May 18—142
Machining beryllium (tables) (Ref. Bk. Sheet) Pts. 1 & 2 Oct. 19—171
Machining titanium. B. V. Whiteson (tables) (Ref. Bk. Sheet)
Pts. 1 & 2 Aug. 10—125
Pt. 3 Aug. 24—113
Pts. 4 & 5 Sept. 7—149
Magazine-fed notchers: how good? W. S. Atkinson Aug. 10— 94
Meshed lines feed assembly machines. F. A. Cuthbertson June 1—112
Multiple heads boost output in low-volume production (cover) Aug. 24— 2
1959 production preview of the latest machines, equipment, materials, parts Jan. 26—101-228
Numerical control can lower short-run manufacturing costs. B. C. Brosheer (table) (report) Nov. 16—151-166
One operation cold forms tube ID, OD—ASTE conference hears how Nov. 16—131
Precision production in a purified plant Jan. 12—109
Press forging yields 6 benefits—air-operated split ring replaces manual handling. Herbert Chase Aug. 10— 98
Punched cards turn short runs profitable July 27—105
Shop man's "Operations Research" Apr. 20—132
Shortcut to determine machinability. Anderson Ashburn (tables) Dec. 28— 69
Sorted records integrate production schedules. L. A. McPherson Apr. 6—140
Special setups produce missile fuel cores July 13—106
Special setups split tenths July 27—117
"Special" tolerances at mass-production rates. George Perazzo Aug. 24— 79
Spring winder provides various pitch settings. J. E. Carey (P.I.) July 27—130
Surface gage aids inspection. R. B. Courtney (P.I.) June 15—154
Surface grinding at 60,000 rpm solves slot problem June 1—115
Tantalum breaks through, with new production and fabrication techniques. Burton Payne June 1—109
Three-machine setup cuts piercing costs 60-90% July 13—109
Tooling for the Titan. F. J. Schu Feb. 9— 94
Turning the tables on assembly Jan. 12—110
Turret tool does economic cold heading. B. C. Brosheer Nov. 16—150
Underwater "lightning" sparks new metal forming process. Rupert Le Grand Oct. 19—123
Vise faceplate saves setup time. W. Kreusser (P.I.) June 1—143
Profiling—Air clamps cut wing beam profiling time 40% Mar. 9—114
Profits—How to make more profits from your forge shop. E. J. Clarke, Jr. (chart) Aug. 10—102
Make your capital investment pay off June 1— 96
Pullers—Mill powers bushing puller. R. J. Gurney (P.I.) Mar. 9—143

Pumps

Hydraulic-system maintenance. K. W. Grossett (Ref. Bk. Sheets) Pts. 1 & 2 Jan. 12—131
Primer assures pump operation. J. L. Elliott (P.I.) Apr. 20—154

Punches

Cheaper blanks made by universal die set. G. R. Tindale June 1—122
Combined actions of punch and die overcome springback. Hjalmar Dahl (P.I.) Sept. 21—163
Difficult holes punched with aid of press fixture. G. A. Norman (P.I.) Apr. 6—157
Modified punch cuts stock squarely. Charles Sarruda (P.I.) May 18—164
Pneumatic device replaces punchpress. Hjalmar Dahl (P.I.) Nov. 30—121
Punch unit is self-contained. Roger Isetts (P.I.) Feb. 23—128
Putty stiffens punches. Charles Willey (P.I.) Nov. 2—136
Rubber-nosed punch expands cup and curls its edge. Hjalmar Dahl (P.I.) July 13—143
Screwdriver slot simplifies punch mountings. R. F. Noga Oct. 19—182
Slide keys operate punches. E. H. Stock (P.I.) May 4—126
Special V-block simplifies headed-punch grinding. Howard Levy (P.I.) May 18—163

Q

Quality Control

Are we failing to "measure up" to the Space Age? Sept. 7—113
Developments to watch—Buyers' Guide Section E Mid-Sept.—416
Error analysis cuts inspection costs. W. J. Hill Dec. 14—118
Gears—new quality specifications on way (table) Nov. 16—134
Heat-treating control cuts reject rate. N. B. MacLaren Apr. 6—138
Job shops *can* use machine capability. R. H. Johnson (charts & table) Apr. 20—116
Lens and oil reveal surface quality. John Obrebski (P.I.) Aug. 10—132
Let's take the guesswork out of inspection! J. S. Gantt (charts) Mar. 9—117
Machine coding improves material control. Barrow & Lewis (tables) Nov. 16—140
Precision production in a purified plant Jan. 12—109
What's missing in machine-tool tolerances. Kirkham & France Nov. 30—106

R

Radiation—Applied radiation performs for metalworking. Charles Emerson (P.I.) May 4— 91
Radii—Some radius problems solved. Howard Levy (P.I.) June 29—111
Radiography—Applied radiation performs for metalworking. Charles Emerson (P.I.) May 4— 91
Inspecting a pump housing with Cobalt 60 (cover) May 4— 2
Reamers and Reaming—Application of carbide reamers. Carl Neiderfringer (tables) (Ref. Bk. Sheets) May 18—159
Standard chucking reamers (table) (Ref. Bk. Sheet) Aug. 10—123
Recorders—Tape recorders streamline timekeeping. G. H. De Groat Oct. 5— 99
Reference Book Sheets: Jan. 12—129, Jan. 26—231, Feb. 9—123, Feb. 23—121, Mar. 9—135, Mar. 23—157, Apr. 6—149, Apr. 20—147, May 4—119, May 18—155, June 1—135, June 15—145, June 29—103, July 13—135, July 27—121, Aug. 10—123, Aug. 24—113, Sept. 7—147, Sept. 21—153, Oct. 5—113, Oct. 19—171, Nov. 2—125, Nov. 16—171, Nov. 30—111, Dec. 14—137, Dec. 28— 93
Index of Reference Book Sheets Mid-Sept.—492

Research

AGMA annual meeting gets tax, research, and standards ideas June 15—116
The case for grinding with natural diamonds May 18—124
Where metalworking will be in 1962 (charts) (report) Sept. 21—141-148
Rings—Mash welder joins rings in one operation. B. R. Bagley Sept. 7—120

Rivets and Riveting

Adhesive bonding plus riveting builds leakproof tanks Dec. 28— 88
Automatic riveting at 80 shots/min Feb. 9—104
Automatic spotwelding replaces riveting in aircraft production. G. H. De Groat June 15—118
An engineer's guide to blind riveting practices. C. E. Heilig, Jr. (tables) (report) Sept. 7—137-144
Semi-tubular rivets (table) (Ref. Bk. Sheet) Jan. 26—233
Rods—Box tool produces small-diameter rods. K. Haller (P.I.) Jan. 12—137
Universal tube drill boosts production 400%. J. M. Hockett Jan. 12—105
Roll Flowing—Computer synthesis can simplify roll-flow setup. H. M. Lakin June 1—116
Rollers—Difficult undercut bends performed by roller-forming die. Hjalmar Dahl (P.I.) June 15—153
Turret tool does economic cold heading. B. C. Brosheer Nov. 16—150
Rolls—Rolls spin in gas flame and water spray for surface hardening (cover) Mar. 23— 2
Spin in flame for surface hardening. T. W. Bergquist Mar. 23—140
Rotors—Checking a generator rotor with a 6-foot "bow-mike" (cover) June 15— 2
Rubber—Drillpress tool cuts rubber. William Kreusser (P.I.) Feb. 9—132

Russia

Ahead of U.S. in some automating techniques: Unksov Aug. 24— 86
Exhibits automated lathe. J. O. Ellison Nov. 30— 98
Is Russia widening the "spark" gap? S. C. Ratmansky July 27— 92
Is Russian welding catching up with us? Jan. 12—106
It won't work here (ed) Dec. 14—111
Khrushchev meets British machine tool builders at Leipzig Mar. 23—135
Metalworking comes to New York July 13—104
The only answer to Mr. K (ed) Aug. 10— 89
Red autos—an Iron Curtain separates production and demand Nov. 16— 12
Reds drive for Mexican markets Dec. 28— 82
Russia designs a 33,000-ton "dwarf" press Feb. 23—102
Should the U.S. trade with Russia?—"Briefing Session" of AMA Nov. 30— 92
Space plan Nov. 30— 97
U.S. trumps Russia's spark machining ace (table) Nov. 2— 99
Rust preventive—Oil-filled plastic boxes protect finished parts. H. J. Gerber (P.I.) June 1—142

S

Safety

Device prevents accidental conveyor reversals. Ahti Syrjanen (P.I.) June 1—143
Health hazards in inert-gas-shielded arc welding. Henry Allen June 29—100
How to plan safer setups for your press department. L. A. Faulkner (report) Feb. 9—105-112
No carbon copies in industrial safety Sept. 21—133
Press feeders for speed and safety. Ray Fiorina Oct. 5— 90
Ring guard increases bench-press output June 29— 82

(ed) Editorial (P.I.) Practical Ideas

Washer makes finger guard. H. J. Gerber (P.I.) ..Mar. 9—143
What a medical program can do for you. D. H. Robinson ..Nov. 2—112
Salvage—Auto junk parts make good welding accessories. H. J. Miller (P.I.) .. July 27—132
Sandblasting—Rocket jet speeds blast cleaning. J. A. Browning ..Dec. 14—130

Sandwich Structures

Adhesive bonding builds aircraft structures. D. E. Winter ..Apr. 6—134
Baking metalworking's biggest sandwich ..Apr. 6—124
Blankets bypass brazing furnace ..Mar. 23—136
Chem-milling contours honeycomb to ± 0.005 production tolerances Oct. 19—132
Integral frames bypass bonding for the Hustler. M. S. Howeth ..Dec. 14—122
SAE fights welded vs honeycomb battle at Aeronautic meeting ..Oct. 19—127
7 new ideas for honeycomb: better sandwich; quicker bonding; easier machining .. Feb. 23—100
Vacuum brazing for "Eagles" ..Nov. 30— 95

Saws and Sawing

Billet slicing marks a giant step in beryllium fabricating. C. R. Bennett ..July 13—103
Hacksaw-blade holder serves as utility tool. Federico Strasser (P.I.) July 13—143
Shim broadens saw's capacity. B. E. Long, Jr. (P.I.) .. ..Nov. 16—180
Slitting saw cuts stock to size. E. D. Landauer (P.I.) ..July 27—131
Screw Machines—Broaching—screw machine is a broach, too. Forest McDaniel ..Apr. 20—136
Screwdrivers—Broken-stud removal aided by screwdriver slot. H. Koslow (P.I.) ..July 13—144
Slot simplifies punch mounting. R. F. Noga ..Oct. 19—182

Screws

Classification simplified with mask on dial face. H. J. Gerber (P.I.).. Aug. 10—132
Holder aids screw modification. Karl Haller (P.I.) ..Oct. 5—123
Standard low-cost screws become torque screws. M. P. Mohorick (P.I.) Dec. 14—144
Tap chuck with leadscrew insures start and alignment. E. Antlitz (P.I.) ..Nov. 30—122
Sealing—Fluid sealants simplify shop joining .. ..Feb. 9—117

Shafts

Oxides thread hardened steel shafts. Edward Meier ..Feb. 9—116
Reversible lathe dog speeds changeovers. F. Murray (P.I.) .. ..May 4—126
Setscrew as guide simplifies shaft spotting. H. F. Spinks (P.I.) ..July 13—143
Torsional loads on shafts. M. M. Lachowski (Ref. Bk. Sheet) ..May 9—137
Twist angle of solid shafts. M. M. Lachowski (Ref. Bk. Sheet) ..Mar. 23—161
Shapers—Fixture permits gear production in standard shapers. Howard Irvin (P.I.) .. .. ..Oct. 5—122
Special V-block simplifies headed-punch grinding. Howard Levy (P.I.) May 18—163
Sharpening—Drill gage shows flute length. Clifford Shipe (P.I.) ..Aug. 24—124
How to sharpen a button die. H. J. Gerber (P.I.) .. .. ..May 4—127
Shavers—Injected air eliminates shaving-die ejection problem. D. T. Worth ..Oct. 19—180

Shears and Shearing

Breakthrough in shear forming—out of the R&D stage and into full production, Pratt & Whitney Aircraft reports ..Dec. 14—120
Chrysler shears designed-for-production gears. G. H. De Groat ..Oct. 19—164
Pressure to shear plate. M. M. Lachowski (Ref. Bk. Sheet) ..Jan. 12—129

Shells

Blank diameters for round shells. Ferenc Kuchta (Ref. Bk. Sheets)
Pts. 1, 2 & 3 ..June 15—145
Pts. 4, 5 & 6 ..June 29—103
Pts. 7 & 8 .. ..July 27—121
Blank diameters of drawn shells. Ronald Wakelee (Ref. Bk. Sheets) Pts. 1 & 2 ..Apr. 6—149
Shims—Micrometer protected by shim in measuring abrasives. Howard Levy (P.I.) ..May 18—164
Saws' capacity broadened by inserting a piece of shim stock between them. B. E. Long, Jr. (P.I.) ..Nov. 16—180
Shipbuilding—Savannah gets reactor with deep-drawn head ..July 27—100
Shipping—It's the American way, you know (ed) .. .. ..Dec. 28— 67
Shop Shots: May 18—140, Nov. 16—147

Shops

Automation works in the small shop too! R. E. Cross .. .. ..Apr. 6—144
Expanded shop speeds construction of giant press—Danly adds two 500-ft bays to handle large parts ..Sept. 7—128
How to measure and control job-shop labor performance. R. T. Walls (chart & tables) (report) ..Oct. 5—103-110
Job shops *can* use machine capability. R. H. Johnson (charts & table) Apr. 20—116
Shop man's "Operations Research" ..Apr. 20—132
Surface grinders get private offices. C. F. Sherman ..Dec. 28— 86
Slotters and Slotting—Dowels form tang slot. R. C. Conklin (P.I.) ..Apr. 6—158
Surface grinding at 60,000 rpm solves slot problem ..June 1—115
Slugs—Hollow stripper stud permits slug disposal. Federico Strasser (P.I.) ..Apr. 6—156
Society of Automotive Engineers—National Aeronautic Meeting fights welded vs honeycomb battle ..Oct. 19—127
The new SAE: technical society for ground and flight vehicles ..Jan. 26— 96
Solders and Soldering—Work-holding fixture simplifies silver soldering. S. J. Yasho (P.I.) ..Aug. 10—130
Soviet Technology Exhibit in New York spotlights machine tools ..July 13—104

Speeds

Comapro reports on machining rates ..Mar. 23—146
Lock-pin attachment cuts rpm change-over time. DeWayne Myers (P.I.) ..Dec. 28— 98
Most of your machines are loafing. Demmitt & Peterson ..Apr. 6—117
New studies on speeds and feed may help you in machining the tough ones ..Apr. 20—120
Spindles—Numerical control chops spindle-turning time. L. P. Armovich (tables) ..May 4—102
One pass grinds Cadillac wheel spindles ..Nov. 2—103
Splines—Light-duty spline produced in drillpress. J. D. Thackrey (P.I.) ..Feb. 23—129
SAE's new standard involute spline has many machining advantages Jan. 26— 96
Springs—Winder provides various pitch settings. J. E. Carey (P.I.) ..July 27—130
Squares—Adjustable square facilitates inspection and erection work. Ernest Jones (P.I.) ..June 29—110
Make a surface-plate square. Benjamin Lechler (P.I.) ..Oct. 5—123

Stamping

Hammer holds stamp, speeds inspection marking. H. J. Gerber (P.I.) Sept. 21—162
Laminations for Chrysler's alternator (cover) .. .. ..Nov. 2— 1
Neatness improved with stamping jig. H. J. Gerber (P.I.) ..Nov. 2—134
Press extractors work out for short runs ..Dec. 28— 90
Steel-rule dies cut stamping costs. Charles Hazzard ..Feb. 23—111
Underwater "lightning" sparks new metal forming process. Rupert Le Grand ..Oct. 19—123

Standardization

AGMA annual meeting gets tax, research, and standards ideas ..June 15—116
Adds life to experimental tools. K. Haller (P.I.) .. .. ..Nov. 30—121
Class 5 threads (tables) (Ref. Bk. Sheet Pts. 1, 2 & 3 ..Dec. 14—137
International fastener standards under development .. ..Nov. 30— 94
Machine coding improves material control. Barrow & Lewis (tables) Nov. 16—140
Machine tapers (Ref. Bk. Sheets) (tables)
Pts. 1 & 2 ..Feb. 9—125
Pt. 3 ..Feb. 23—125
Pt. 4 ..Mar. 9—139
Machine tool builders and big automotive users agree on building block concept .. ..Jan. 26— 95
Machine tool builders and users get together to overhaul JIC hydraulic standards ..May 4— 96
Modernization and building-block design. G. H. De Groat .. ..Mar. 9—126
Now . . . concrete proposals for building block machine tool standards Jan. 12—107
SAE's new standard involute spline has many machining advantages Jan. 26— 96
Specify end physical properties . . . get greater fastener economy ..Nov. 16—145
Tooling area standardization for machine tools coming? .. .. ..Dec. 14—121
What we need—outspoken summary of standards urgently needed in the opinion of one user. J. Q. Holmes ..Dec. 14—115
What will the new International Inch mean to U.S. metalworking?
Pt. 1 ..Feb. 23— 89
Pt. 2 ..Mar. 23—137
What *you* can do about foreign competition—for a start we could cooperate in drafting international standards Oct. 5— 86

Steel

Air-hardening tool steels can save money for you. J. S. Pendleton, Jr. Dec. 14—124
Alloy steels are machined *hot*—metal is removed faster, work hardening is eliminated, and tool life increased. R. A. Scott .. ..Nov. 30— 88
Automated setup hot-galvanizes steel pipe ..June 1—104
Degassed die-block steel .. ..Aug. 24— 87
Diffusion bonding joins zircaloy and stainless. Dr. J. M. Gerken ..June 1—118
Distributors—Buyers' Guide Section J ..Mid-Sept.—495
Forging goes automatic. G. H. De Groat ..June 15—139
How well do you know stainless steel. R. J. Berkol (Ref. Bk. Sheet) Pts. 1 & 2 ..Aug. 24—115
Make the most of it (ed) .. Sept. 21—111
Modernization for growing market essential for steel fabricators ..June 1— 97
Patterned sheets bring finer finishes faster ..June 15—116
Precision hex tubes require special techniques. Ross & Denst ..Mar. 9—108
The right heat treatment keeps it stainless. C. W. Sherman (tables) Sept. 7—132
Shortages cloud tool and die industry outlook .. .. ..Nov. 16—134
Temperature corrections for dimensions. H. K. Eitelman (tables) (Ref. Bk. Sheet) Pts. 1, 2 & 3 ..Oct. 5—113
Vacuum cuts cost of brazing stainless steel. Gibbons & Goudreau ..Nov. 2—110
Will heat-resistant plastics replace steel? Harry Raech, Jr. (charts) ..Sept. 7—110

Stops

Adjustable stop simplifies repeat-milling operations. Robitchek & Johansen (P.I.) ..Apr. 20—154
Drillpress efficiency increased with micrometer depth stop. F. P. Faltersack (P.I.) .. .. ..Aug. 10—131
Flat-ground stock simplifies stop and guide construction. F. Murray (P.I.) ..Feb. 9—132
Live stop for automatics. H. J. Gerber (P.I.) .. .. ..June 15—152
Modified punch cuts stock squarely. Charles Sarruda (P.I.) ..May 18—164
Rubber anchors collet stop. Ralph Whitney .. .. ..Oct. 19—182
Scales speed grinding setups. K. G. Dixon (P.I.) ..Dec. 14—145
Storage—Boxes of plastic, oil-filled, protect finished parts. H. J. Gerber (P.I.) ..June 1—142

Straightening

Air-operated mechanical straightening presses jump production of adding machine parts 200% ..Feb. 9— 92
Block unbends work in the lathe. H. J. Gerber (P.I.) .. .. ..Feb. 23—129
Lathe fixture straightens wire. K. Haller (P.I.) ..Apr. 6—157
Stresses—How to minimize and control residual machining stresses. R. D. Halverstadt (report) .. ..Oct. 19—137-144
Torsional loads on shafts. M. M. Lachowski (Ref. Bk. Sheet) ..May 9—137

Studs

Auxiliary stud saves a clamping situation. C. H. Wiley (P.I.) ..Oct. 5—124
Hollow stripper stud permits slug disposal. Federico Strasser (P.I.) Apr. 6—156
Parts don't slip under heavy cuts—special diaphragm chucks grip ball-joint studs while 1/16 in. is removed in 12 seconds ..Aug. 10— 91
Sweden—Europe's mushrooming auto industry—Sweden (report) .. Aug. 24—104
Switches—Static switch controls ac power ..July 27— 99

T

Tables

Auxiliary mill-table improves accuracy, speeds production. A. O. Haeme Nov. 2—102

Rotary-table extension for large radii. R. Andrews (P.I.) July 13—142
"Throw-away" aluminum drillpress table. Glen Price (P.I.) Sept. 7—156

Tanks

Adhesive bonding plus riveting builds leakproof tanks Dec. 28— 88
Glass wrap reinforces pressure vessels Dec. 28— 74
Product simplification takes tanks from job lots to mechanized welding (cover) Apr. 6— 2
Simplified transformer tanks spark mechanized welding. Burger & Cordner Apr. 6—128
Tantalum—New production and fabrication techniques as tantalum breaks through. Burton Payne June 1—109
Tape—Punched tape controls automotive drilling. G. H. De Groat Aug. 10— 96
Suits simple shapes too!—Warner & Swasey Tele-Probomat and Pilot-Probamat show the many values offered by numerical control. Peter Rusnov Sept. 7—114

Tapers and Tapering

Carbide mill bores small tapers at 45,000 rpm. S. J. Kosterman June 15—120
Combined feeds produce taper. H. J. Gerber (P.I.) Sept. 7—157
Machine tapers (Ref. Bk. Sheets) (tables)
Pts. 1 & 2 Feb. 9—125
Pt. 3 Feb. 23—125
Pt. 4 Mar. 9—139
Measuring tapers. Carle Spriesterbach (Ref. Bk. Sheet) Oct. 19—175

Taps and Tapping

Aid insures perpendicularly cut threads. Jim Tesnow (P.I.) July 13—142
Emergency end mills made from discarded taps. J. M. Askins (P.I.) June 29—112
It's easy to extend a tap. J. G. Gregory (P.I.) Mar. 23—166
Pilot assures tap alignment. O. F. Lambert (P.I.) Feb. 23—128
Rod removes broken tap. J. A. McIntyre (P.I.) June 29—111
Start and alignment insured by tap chuck with leadscrew. E. Antlitz (P.I.) Nov. 30—122
Tapped clearance holes aid insert removal. R. K. Dulek (P.I.) Apr. 6—158
Tapping-time chart. T. G. Hicks (Ref. Bk. Sheet) Apr. 6—153
Taxation—AGMA annual meeting gets tax, research, and standards ideas June 15—116
To correct an unhealthy situation (ed) Mar. 9—101
Teflon—Machining Teflon to ± 0.0005 in.: case histories Aug. 24—106
Television—Simple machines, too, build TV sets. E. W. Plesser Oct. 19—160
Temper—Tubing—how to choose and use it. W. O. Nussear, Jr. (tables) (report) June 1—125-132

Temperature

Corrections for dimensions. H. K. Eitelman (tables) (Ref. Bk. Sheet)
Pts. 1, 2 & 3 Oct. 5—113
Pts. 4, 5 & 6 Nov. 2—125
Pts. 7, 8 & 9 Nov. 16—171
How to do precision machining in uncontrolled temperatures. H. K. Eitelman (chart & table) Oct. 5— 96

Testing

The case for grinding with natural diamonds May 18—124
Comapro reports on machining rates Mar. 23—146
Developments to watch—Buyers' Guide Section E Mid-Sept.—416
Error analysis cuts inspection costs. W. J. Hill Dec. 14—118
In electric-discharge machining, what's the best electrode shape for removing metal? McDowell & Lascoe Apr. 20—133
Progress report on man-made diamonds (charts) (report) Mar. 23—147-154
Pt. 1 How they grew. J. D. Kennedy Mar. 23—147
Pt. 2 Their status in the abrasive industry today. Mueller & Ripple Mar. 23—149
Shop-made impact tester does the job. H. J. Miller (P.I.) June 1—144
Shortcut to determine machinability. Anderson Ashburn (tables) Dec. 28— 69
Simulator will test men and equipment for space Dec. 14—114
Training capsule for astronauts (cover) Dec. 14— 1

Threads and Threading

Aim at Watervliet: Cut *all* threads by "rapid threading." R. T. Berg May 4— 87
Bushing provides new threads. Federico Strasser (P.I.) July 27—132
Class 5 threads (tables) (Ref. Bk. Sheet) Pts. 1, 2 & 3 Dec. 14—137
Limits for miniature threads (table) (Ref. Bk. Sheet) Sept. 7—147
Oxides thread hardened steel shafts. Edward Meier Feb. 9—116
Tapping aid insures perpendicularly cut threads. Jim Tesnow (P.I.) July 13—142
Thread limits before plating. P. L. Cardinal (table) (Ref. Bk. Sheets) Pts. 1, 2 & 3 July 13—135
Tool places nuts on hard-to-reach threads. N. Tenoria (P.I.) Mar. 23—164
Twin-die stock for lathe use. F. C. Ashton (P.I.) July 27—132
Time and Motion Study—How to measure and control job-shop labor performance. R. T. Walls (chart & tables) (report) Oct. 5—103-110
Tape recorders streamline timekeeping. G. H. De Groat Oct. 5— 99

Titanium

Another workholding job for titanium June 29—100
Explosives form titanium too. T. A. Dickenson June 15— 38
5 seats added to DC-8 jet flights Sept. 21—118
Heat and speed form latest titanium alloys. G. H. De Groat July 27—108
Heated stretch-press tools form titanium alloy sections. R. H. Ludwig Nov. 30— 90
Machining titanium. B. V. Whiteson (tables) (Ref. Bk. Sheet)
Pts. 1 & 2 Aug. 10—125
Pt. 3 Aug. 24—113
Pts. 4 & 5 Sept. 7—149
New titanium carbide tools outlast ceramics Mar. 23—125
Ryan makes 80-lb titanium access doors for the DC-8 (cover) Sept. 21— 1

Tolerances

Chem-milling contours honeycomb to ± 0.005 production tolerances Oct. 19—132
How to do precision machining in uncontrolled temperatures. H. K. Eitelman (chart & table) Oct. 5— 96
Looking ten years ahead in metalworking. M. E. Merchant (charts & tables) May 18—142
Machining Teflon to ± 0.0005 in.: case histories Aug. 24—106
"Special" tolerances at mass-production rates. George Perazzo Aug. 24— 79
Tubing — how to choose and use it. W. O. Nussear, Jr. (tables) (report) June 1—125-132
What's missing in machine-tool tolerances? Kirkham & France Nov. 30—106

Toolholders

Die holder is semiautomatic. J. W. Cocup (P.I.) Feb. 9—130
Drill gage shows flute length. Clifford Shipe (P.I.) Aug. 24—124
Hacksaw-blade holder serves as utility tool. Federico Strasser (P.I.) July 13—143
Rotary-milling attachment produces economical molds. A. F. Wylie (P.I.) Nov. 2—134
Toolbit cradle extends usefulness of special tools. Walter Gerstel (P.I.) Apr. 20—155
Wheel dressing improved with adjustable diamond holder. R. B. Zanardelli (P.I.) May 4—127

Tooling

Good tooling ideas speed output of bridge grids July 13—114
Numerical control changes tooling concepts (cover) Nov. 16— 1
Smart tooling eases a machine builder into airframe fabrication. C. M. Theien May 18—132

Tools

Air-hardening tool steels can save money for you—complex tools can be built safely and with longer life. J. S. Pendleton, Jr. Dec. 14—124
Box tool produces small-diameter rods. K. Haller (P.I.) Jan. 12—137
Ceramic tools pass rugged test Jan. 26—100
Chrysler cuts aluminum with diamond tools June 15—113
Crimping tool made from nut. H. Koslow (P.I.) May 18—163
Developments to watch—Buyer's Guide Section C Mid-Sept.—316
Experimental tools standardized. K. Haller (P.I.) Nov. 30—121
The hardening foreman cures tool troubles. Charles Doescher May 18—134
Modernization pays off in the toolroom, too. Mackey & Widerborg Jan. 12— 97
New titanium carbide tools outlast ceramics Mar. 23—125
Standards for manufacturing: what we need. J. Q. Holmes Dec. 14—115
Steel shortages cloud tool and die industry outlook Nov. 16—134
These plastic tools saved money. J. B. Ferguson Mar. 9—124
Three new reports on ceramic tools
1. Oxide turning and belt grinding improve a grinder job. R. T. Hook (table) Feb. 9—114
2. Oxides thread hardened steel shafts. Edward Meier Feb. 9—116
3. Oxide boring beats internal grinding. Lydel Manor Feb. 9—117
Turret tool does economic cold heading. B. C. Brosheer Nov. 16—150
Training—Metallurgy invades the shop—typical problems handled in group discussions lead to better understanding. H. L. Myers June 29— 92
Transfer Machines — Conventional line makes Corvair's unconventional engine Nov. 30— 87
Germany—East Germany automates with standard machines June 1—120
Transmission—Horsepower nomograms for motors and transmissions. Harry D'Almaine (Ref. Bk. Sheet) Nov. 30—113
Trucks—Chain hook increases usefulness of fork-lift truck. R. G. Cavaiani (P.I.) Feb. 23—130

Tubing

Explosives form tubes with and without dies. Jacob Savitt June 15—135
How to choose and use tubing. W. O. Nussear, Jr. (tables) (report) June 1—125-132
Precision hex tubes require special techniques. Ross & Denst Mar. 9—108
Universal tube drill boosts production 400%. J. M. Hockett Jan. 12—105
Tumbling—Barrel finishing: what it does to service life. L. P. Tarasov Feb. 9— 98
Improvised tumbling barrel made from gallon can. Isadore Schiff (P.I.) Oct. 19—181
Tungsten—Hot forming tames the "toughest" tungsten Mar. 23—132
Turbines—Re-engineering mechanizes turbine-bucket production. L. C. Kehn, Jr. Aug. 24— 82

Turning

Ball-bearing steadyrest provides frictionless support. John McCafferty (P.I.) June 15—153
Chart for torque problems. M. M. Lachowski (Ref. Bk. Sheet) Feb. 23—123
Gage centers turning tool. E. L. Barker (P.I.) Nov. 2—136
Oxide turning and belt grinding improve a grinder job. R. T. Hook (table) Feb. 9—114
Shop-made compound produces spherical surface. Victor Bujold (P.I.) Mar. 23—165

U

Uranium—Hot drilling of uranium. Lach & Lenz May 18—117

V

Vacuum—Brazing for the "Eagle" missile Nov. 30— 95
Cuts cost of brazing stainless steel. Gibbons & Goudreau Nov. 2—110

Value Analysis

The impact of value analysis. Tom Johnson (report) July 13—117-132
What can it do for you? (ed) Nov. 2— 91
Valves—Giant turret broach increases valve production 3800% July 27— 94

Vises

Drillpress vise needs no parallels. H. Koslow (P.I.) Dec. 14—146
Faceplate saves setup time. W. Kreusser (P.I.) June 1—143
Foot pedal operates vise. H. Koslow (P.I.) Oct. 5—123
Special insert holds work. Arnold Koch (P.I.) Apr. 20—156
Toolmaker's vise converts for angular layout and inspection work. H. J. Gerber (P.I.) Oct. 5—122
V-grip hold works better in power hacksaw vise. H. J. Gerber Oct. 19—180

(ed) Editorial (P.I.) Practical Ideas

W

Washers—Finger guard for chuck key made from washer. H. J. Gerber (P.I.) May 9—143

Waste Utilization—New uses for end-mill containers. Norman Fried (P.I.) Sept. 21—164

Wear of Tools

Barrel finishing: what it does to service life. L. P. Tarasov ... Feb. 9— 98

A better instrument to measure tool wear. Ham & Stanislao ... Nov. 2—107

Brake-cylinder boot provides abrasive protection. J. D. Thackrey (P.I.) Jan. 12—137

Chuck-wrench tang is renewable. B. A. Savage (P.I.) ... June 1—143

New titanium carbide tools outlast ceramics ... Mar. 23—125

Nylon removes play in worn parts. J. D. Thackrey (P.I.) ... June 1—142

Shortcut to determine machinability. Anderson Ashburn (tables) ..Dec. 28— 69

Tool life jumps 80 times with stub drills ... Jan. 26— 98

Weight—Titanium adds 5 seats to DC-8 jet flights ... Sept. 21—118

Welding

Auto junk parts make good welding accessories. H. J. Miller (P.I.) July 27—132

Automatic spotwelding replaces riveting in aircraft production. G. H. De Groat ... June 15—118

Developments to watch—Buyers' Guide Section F ... Mid-Sept.—436

Electron-beam welding—electrons shot from guns make high-purity welds. Burton & Matchett ... Feb. 23— 95

Electron-beam welding—ray guns for welding go commercial ... Feb. 23— 94

40-sec merry-go-round welds heaters for Opel ... Nov. 16—148

How good is electron-beam welding? Sept. 21—113

Inert gas welding can be hazardous. Henry Allen ... June 29—100

Is Russian welding catching up with us? Jan. 12—106

Mash welder joins rings in one operation. B. R. Bagley ... Sept. 7—120

More freedom for machine tool designers? Welding opens up some new fields May 4— 97

Product simplification takes tanks from job lots to mechanized welding (cover) Apr. 6— 2

Pulling a bearing race made easy. R. O. Peloquin (P.I.) ... Nov. 30—120

Reflective blankets cut welding costs. E. J. McGinnis ... Nov. 2—109

Repairs aided by carbon inserts. J. McQueenie (P.I.) ... Sept. 21—163

SAE fights welded vs honeycomb battle at Aeronautic meeting ... Oct. 19—127

Simplified transformer tanks spark mechanized welding. Burger & Cordner Apr. 6—128

Soon: fully automated welding—automatic feedback control of resistance welding and other new processes ... Oct. 5— 91

Spotwelding—feedback comes to spotwelding ... Dec. 14—132

Time cut 90% in welding stainless spheres for Titan ICBM (cover) Feb. 9— 2

Too many welding codes? ... Sept. 7—117

Where is plasma arc today? R. T. Berg Oct. 19—125

X-ray teams with better welding for sub-miniature electronic tubes ... Oct. 5— 95

Zirconium welds join parts for atomic power plant. J. Glatter & others (charts) ... May 18—128

Western Metals Exposition — Explosive forming goes over with a bang Apr. 6—120

Wheels

One pass grinds Cadillac wheel spindles Nov. 2—103

Wrenches—Chuck-wrench tang is renewable. B. A. Savage (P.I.) ... June 1—143

X

X-rays

Applied radiation performs for metal-working. Charles Emerson (P.I.) May 4— 91

Inspection—X-ray teams with better welding for sub-miniature electronic tubes Oct. 5— 95

Multiple X-rays check Raytheon sub-miniature tubes (cover) ... Oct. 5— 1

Z

Zircaloy—Diffusion bonding joins zircaloy and stainless. Dr. J. M. Gerken June 1—118

Zirconium—Atomic power plant joins parts with zirconium welds. J. Glatter & others (charts) ... May 18—128

Heat and pressure bond zirconium sheets. Dyer & Legett ... Feb. 23—107

(ed) Editorial (P.I.) Practical Ideas

AUTHOR'S INDEX

ACHINELLI, EDWIN. Die generates dissimilar parts ... Mar. 9—144
Alexander, D. E. Flexible scheduling flattens mower production peaks June 15—124
Allen, Henry. Inert gas welding can be hazardous June 29—100
Andrews, R. Rotary-table extension for large radii ... July 13—142
Antlitz, E. Tap chuck with leadscrew insures start and alignment Nov. 30—122
Armovich, L. P. Numerical control chops spindle-turning time May 4—102
Ashburn, Anderson. Let's destroy some myths about skin disease Apr. 20—107
A shortcut to determine machinability Dec. 28— 69
Ashton, F. C. Twin-die stock for lathe use July 27—132
Askins, J. M. Emergency end mills made from discarded taps June 29—112
Mist-coolant equipment is simple and efficient Mar. 23—166
Atkinson, William S. Magazine-fed notchers: how good? Aug. 10— 94
Axtell, Willard & L. R. Degen. Hot forming of magnesium moves into high gear Apr. 20—128

BAGLEY, BRUCE R. Mash welder joins rings in one operation Sept. 7—120
Bailey, John G. Ball bearing as live center Aug. 10—132
Barker, Earl L. Gage centers turning tool Nov. 2—136
Barrow, G. M. & R. H. Lewis. Machine coding improves material control Nov. 16—140
Bartsch, A. F. Small shop drills 10,000-hole plates Mar. 9—128
Batchelor, Loyd E. Tape positioning halves machining time Oct. 5— 88
Bauer, John. Automatic spray all the way Nov. 16—142
Bedford, Jack E. How to accomplish more with less work Feb. 9—113
Bennett, Clark R. Billet slicing marks a giant step in beryllium fabricating July 13—103
Berg, Richard T. Aim at Watervliet: Cut *all* threads by "rapid threading" May 4— 87
Electron beam machining! Mar. 9—115
Where is plasma arc today? Oct. 19—125
Bergquist, T. W. Rolls spin in flame for surface hardening ..Mar. 23—140
Berkol, Roland J. How well do you know stainless steel? Pts. 1 & 2 Aug. 24—115
Bernardo, P. & others. Plastics make flat surfaces for tools and fixtures July 13—112
Beville, Clyde C. Special plier jaws speed valve-insert finishing Nov. 16—180
Bock, James. Dies get flexible facings with low-cost epoxy May 18—119
Bolles, Edgar W. International Inch — No practical consequences to us. Mar. 23—138
Bonosky, Albert. A spotting blue substitute May 4—127
Braun, Robert R. Unusual milling-machine setup produces spherical shapes Dec. 14—144
Brewer, Fred M., Jr. Abrasive cloth dispenser improves efficiency May 4—128
Brosheer, Ben C. Chrysler rebuilds for new electric equipment Nov. 2—114
Fast grinding forms small torsion bars Nov. 16—128
How numerical control can lower short-run manufacturing costs Nov. 16—151-166
Turret tool does economic cold heading Nov. 16—150
Browning, James A. Rocket jet speeds blast cleaning Dec. 14—130
Bruce, William G. Drillpress assembles threaded parts ... July 27—130
Bujold, Victor. Shop-made compound produces spherical surface Mar. 23—165
Burdett, Fred. Tape control cuts cam cost in half Apr. 6—142
Burger, R. W. & J. H. Cordner. Simplified transformer tanks spark mechanized welding ... Apr. 6—128
Burkett, George. Spotters made in drill-press ... Oct. 5—124
Burley, Charles, Jr. New methods spur metal powder use July 13—108
Burnham, B. F. & R. C. Pedrick. Vertislide forms wiper dies at 65% saving Sept. 21—116
Burros, Michael. Compound master checks nine bore gages Apr. 6—156
Burton, George & R. L. Matchett. Electrons shot from guns make high-purity welds Feb. 23— 95

CALIFANO, VINCENT E. Grinding L-shaped bevels Mar. 23—159
Callis, W. P. & Bradley Piper. Surface-finish measurement on nonferrous materials ... Aug. 10—105-120
Cardinal, P. L. Thread limits before plating. Pts. 1, 2 & 3 July 13—135
Carey, James E. Spring winder provides various pitch settings ... July 27—130
Carroll, H. E. How to compliment your employees Jan. 12—126
How to correct your employees Mar. 9—123
Cassady, W. J. & J. T. Tullous. Plastic makes helicopter gears more accurate June 1—102
Cavaiani, R. G. Chain hook increases usefulness of fork-lift truck Feb. 23—130
Cerullo, Ottavio. Inverted V-block makes utility drill jig Dec. 14—146
Chase, Herbert. Press forging yields 6 benefits ... Aug. 10— 98
Clarke, Eugene C., Jr. How to make more profit from your forge shop Aug. 10—102
Clarke, Ken. Know what you're doing when you set up for chemical milling Jan. 12—114
Cocup, J. W. Die holder is semiautomatic Feb. 9—130
Conklin, R. C. Dowels form tang slot Apr. 6—158
Cooley, Dr. Robert A. The theory and practice of explosive metal forming June 15—127
Cooper, Alfred M. Why not enjoy your work? Oct. 5—100
Copold, M. C. Shall we buy numerical control? ..Jan. 26—239
Cordner, J. H. & R. W. Burger. Simplified transformer tanks spark mechanized welding Apr. 6—128
Courtney, R. B. Surface gage aids inspection ... June 15—154
Tailstock indicator stop June 29—112
Unusual V-block simplifies layout work Nov. 2—135
Cross, Ralph E. Automation works in the small shop too! ..Apr. 6—144
Cuthbertson, Frank A. Meshed lines feed assembly machines June 1—112
Precision boring with transfer plates Aug. 24—105
Reference gages speed inspection Sept. 7—158

DAHL, HJALMAR. Combined actions of punch and die overcome spring-back Sept. 21—163
Cup blanked, pierced, and drawn in one operation June 29—111
Die pierces holes in drawn parts at any angle to 90° Nov. 2—135
Handle of drill fixture houses clamping device ... Aug. 24—122
Holding fixture increases production Feb. 23—128
Pneumatic device replaces punchpress Nov. 30—121
Roller-forming die performs difficult undercut bends June 15—153
Rotary milling fixture grips and feeds work automatically Apr. 20—155
Rubber-nosed punch expands cup and curls its edge ... July 13—143
Semi-automatic indexing drill fixture is fast loading Sept. 7—157
Simple die performs four operations in two steps Jan. 12—136
D'Almaine, Harry. Horsepower nomograms for motors and transmission Nov. 30—113
Darmody, W. J. International Inch—Little if any effect on production Feb. 23— 92
Das, A. K. Self-adjusting clamp holds dissimilar parts Mar. 9—142
Degen, L. R. & Willard Axtell. Hot forming of magnesium moves into high gear Apr. 20—128
De Groat, George H. Adaptable automation and mechanized lines Mar. 23—142
Aircraft subcontractor goes into airframes May 4—101
Atlas bulkheads cost less with tape-controlled milling June 29— 94
Automatic spotwelding replaces riveting June 15—118
Chrysler shears designed-for-production gears Oct. 19—164
"Class-conscious" dies Dec. 14—127
Electronic millers speed airfoil machining Mar. 9—130
Explosive forming . . . the planemaker's newest, hottest tool June 15—131
Flexible automation builds five different assemblies Feb. 23—108
Flexible automation for diesels: cast-iron and aluminum V and inline Jan. 12—101
Forging goes automatic June 15—139
Heat and speed form latest titanium alloys ... July 27—108
High-volume setups pay off in low-volume production Sept. 7—130
Modernization and building-block design Mar. 9—126
Punched tape controls automotive drilling Aug. 10— 96
Rebuilding "building block" machines Oct. 5— 81
Tape recorders streamline timekeeping Oct. 5— 99
Tooling Valiant's versatile engine Nov. 2— 93
"We made these machines ourselves" Mar. 9—111
De Groat, William. Magnets mount work drawing ... May 4—128
Demmitt, C. R. & R. L. Peterson. Most of your machines are loading Apr. 6—117
Denst, A. A. & H. V. Ross. Precision hex tubes require special techniques Mar. 9—108
DePree, Hassel. Switch to Mag triples die-casting speed ... May 4—108
Dexter, Albert M. International Inch—We're waiting for customer reactions Feb. 23— 92
Dickenson, Thomas A. Explosives form Titanium too ... June 15—138
Di Raimondo, Gene. Italy: inspired designs are ballooning export sales Aug. 24—103
Dixon, Kennett G. Scales speed grinding setups Dec. 14—145
Doescher, Charles. The hardening foreman answers shop questions Jan. 12—122
The hardening foreman cures tool troubles May 18—134
Dudonis, John. Collet adapter improves steadyrest ... Apr. 20—156
Live tailstock chuck supports large-diameter work June 15—152
Dulek, R. K. Simple indicator setup checks concentricity ... May 18—163
Tapped clearance holes aid insert removal Apr. 6—158
Dunham, B. M. Production man's guide to lubricants for machine tools Sept. 21—127-132
Dyer, Hugh N. & R. A. Legett. Heat and pressure bond zirconium sheets Feb. 23—107

EITELMAN, H. K. How to do precision machining in uncontrolled temperatures ... Oct. 5— 96
Temperature corrections for dimensions. Pts. 1, 2 & 3 Oct. 5—113, Pts. 4, 5 & 6 Nov. 2—125, Pts. 7, 8 & 9 Nov. 16 -171
Eldridge, Ben. 8 bright ideas boost drill-press output Feb. 23—114
Elliott, John L. Non-parallel work supported on molded metallic pads ... Mar. 23—164
Primer assures pump operation Apr. 20—154
Ellison, J. O. Russia exhibits automated lathe Nov. 30— 98
Ellstrom, Ralph V. International Inch — No problem for us Mar. 23—137
Emerson, Charles. Applied radiation performs for metalworking ... May 4— 91
Emory, J. K. International Inch—We'll change over at once Mar. 23—138
Engel, W. N. Hydraulic conversion turns this F-102 bulkhead July 27—112
Erickson, Arthur. France: exports are booming but domestic sales may fall off ... Aug. 24—101
Erkenbrack, L. V. Flame cutting replaces shearing and machining Nov. 30—104
Ernestus, Adolph W. "Roll extrusion"—a new metal-forming technique June 29— 84

FAHLBECK, DALE D. Lathe is contour miller ... Jan. 12—137
Fair, Ernest W. How to keep motors efficient Jan. 26—231
Faltersack, Fred P. Carbon drill cuts tungsten Jan. 12—138
Drillpress efficiency increased with micrometer depth stop Aug. 10—131
Faulkner, L. A. How to plan SAFER SET-UPS for your press department Feb. 9—105-112
Ferguson, J. Bruce. These plastic tools saved money Mar. 9—124
Finney, Burnham. The built-in feature is missing Jan. 12— 95
Can we prevent a production Pearl Harbor? July 27— 89
Getting costs where they should be June 1— 93
How ready are you? July 13—101
Inflation is part of it ... June 15—111
Into a whirl, if not into orbit Apr. 20—105
Invitation to disaster July 27— 87
It won't work here Dec. 14—111
It's the American way, you know Dec. 28— 67
Make the most of it ... Sept. 21—111
Much depends on how it's handled Feb. 9— 89
The one thing they haven't learned Jan. 26— 93
The only answer to Mr. K ..Aug. 10— 89
Our best competitive assets Oct. 5— 79
The price must be right Sept. 7—105
Price of survival ... Oct. 19—121
A prime object of management Mar. 23—123
The Sixth European Machine Tool Exhibition ... Oct. 5— 84
Strange talk from on top Apr. 6—115
That's what we like about '60 Nov. 16—119
To correct an unhealthy situation Mar. 9—101
Too much capacity for what? Nov. 30— 85
What can it do for you? Nov. 2— 91
What every company should be May 18—115
What the revolution means Aug. 24— 77
Where does "Onward-and-Upward" lead? May 4— 85
Where you go from here June 29— 77
Year of the Pig Feb. 23— 87

(ed) Editorial (P.I.) Practical Ideas

Fiorina, Ray. Crane operators move boxes without help from shop floor Feb. 9—120
Press feeders for speed and safety Oct. 5— 90
Fladby, L. D. A center-hole cleaning tool Nov. 2—134
Foley, Jerome J., Jr. Simplified method teaches sketching for everyone May 18—147
Forber, John D. Steadyment bearing aids drillpress-milling operation Aug. 24—122
France, H. A. & E. E. Kirkham. What's missing in machine-tool tolerances? Nov. 30—106
Fried, Norman. Dual-purpose chuck holds work internally or externally Aug. 24—123
Friction holds disk in lathe Aug. 10—131
Here's a tool box space saver Aug. 10—131
How to make large inexpensive drills July 13—142
New uses for end-mill containers Sept. 21—164
Friess, J. E. Electric furnaces solve tough heating problems Sept. 7—123
Frommelt, Horace. Which rake angle for carbide inserts Sept. 21—120
Fullmer, I. H. International Inch—A bonus to gage block users Feb. 23— 93

GANTT, JACK S. Let's take the guesswork out of inspection! Mar. 9—117
Garshelis, Ivan. Magnet holds parts for assembly Nov. 16—182
Gavaiani, R. G. Fixture checks ring gears May 4—126
Gerber, H. J. Classification simplified with mask on dial face Aug. 10—132
Combined feeds produce taper Sept. 7—157
Cord cleans leadscrew Aug. 24—123
End-mill turret-lathe tool Dec. 28— 98
Felt pad lubricates saw blade June 29—112
How to sharpen a button die May 4—127
Lathe center index marked for accuracy May 18—162
Lathe chuck adapted to bench July 13—144
Live stop for automatics June 15—152
Neatness improved with stamping jig Nov. 2—134
Oil-filled plastic boxes protect finished parts June 1—142
Stamp held in hammer speeds inspection marking Sept. 21—162
Straightening block unbends work in the lathe Feb. 23—129
V-grip hold works better in power hacksaw vise Oct. 19—180
Vise converts for angular layout and inspection work Oct. 5—122
Washer makes finger guard Mar. 9—143
Gerken, Dr. J. M. Diffusion bonding joins zircaloy and stainless June 1—116
Gerstel, Walter. C-clamps are also parallels Jan. 12—136
Hole-through-shaft location checked with aid of gage Feb. 9—131
Toolbit cradle extends usefulness of special tools Apr. 20—155
Gibbons, R. C. & A. Goudreau. Vacuum cuts cost of brazing stainless steel Nov. 2—110
Glatter, J. & others. Zirconium welds join parts for atomic power plant May 18—128
Gordon, D. A. & B. K. Radhakrishnan. Direct dimension readings boost output and accuracy June 29— 90
Gordon, R. C. Metal spray produces mold May 18—162
Goudreau, A. & R. C. Gibbons. Vacuum cuts cost of brazing stainless steel Nov. 2—110
Gouwens, Paul R. Heated dies produce better forgings Oct. 19—128
Gray, Albert Woodruff. What are company rights when an employee gets a patent? Aug. 10— 99
Gregory, J. G. It's easy to extend a tap Mar. 23—166
Grey, V. G. International Inch—History of the International Inch Mar. 23—138
Grossett, K. W. Hydraulic-system maintenance, Pts. 1 & 2 Jan. 12—131
Gurney, R. J. Mill powers bushing puller Mar. 9—143
Gustafson, A. C. Double-acting feeder serves a fast press Dec. 28— 80

HAAG, H. C. Table feed powered independently Mar. 9—143
Haeme, Alfred O. Auxiliary mill-table improves accuracy, speeds production Nov. 2—102
Hahn, S. H. & R. W. Johnson. Quick but strict methods build pillbox antennas Nov. 16—143
Haller, Karl. Box tool produces small-diameter rods Jan. 12—137
Holder aids screw modification Oct. 5—123
Jig block handles small-part drilling Dec. 28— 98
Lathe fixture straightens wire Apr. 6—157
Standardization adds life to experimental tools Nov. 30—121
Halverstadt, Robert D. How to minimize and control residual machining stresses Oct. 19—137-144
Ham, Inyong & Joseph Stanislao. A better instrument to measure tool wear Nov. 2—107
Hazzard, Charles. Steel-rule dies cut stamping costs Feb. 23—111
Heilig, Charles E., Jr. An engineer's guide to blind riveting practices Sept. 7—137-144
Hess, Harry. Hydraulic auto jack doubles as portable press May 18—164
Heyer, Kenneth. How to center a keyway cutter Oct. 19—182
How to use a three-jaw chuck Aug. 10—130
Hicks, Tyler G. Face-milling time Feb. 9—123
Feed per tooth in milling Mar. 9—135
Feed rate of centerless grinders Feb. 23—121
Metal-spraying estimates Jan. 26—235
Rate of drill penetration Mar. 23—157
Tapping-time chart Apr. 6—153
Hill, William J. Error analysis cuts inspection costs Dec. 14—118
Hockett, Jack M. Universal tube drill boosts production 400% Jan. 12—105
Holmes, J. Q. Standards for manufacturing: what we need Dec. 14—114
Hook, Robert T. Oxide turning and belt grinding improve a grinder job Feb. 9—114
Howeth, Marvin S. Integral frames bypass bonding for the Hustler Dec. 14—122

IRVIN, HOWARD. Fixture permits gear production in standard shaper Oct. 5—122
Isetts, Roger. Punch unit is self-contained Feb. 23—128
Sight gage checks step drills Feb. 9—131

JANOS, JOACHIM. Handle speeds gage changes Mar. 23—165
Johannson, Edward. International Inch—Great step toward a goal Mar. 23—137
Johansen, Jack & George Robitchek. Adjustable stop simplifies repeat-milling operations Apr. 20—154
Locating tool for miller Apr. 6—157
Johnson, Milton L. Workholder uses standard collets June 1—144
Johnson, R. W. & S. H. Hahn. Quick but strict methods build pillbox antennas Nov. 16—143
Johnson, Ross H. Job shops *can* use machine capability Apr. 20—116
Johnson, Tom. The impact of value analysis July 13—117-132
Jones, Ernest. Adjustable square facilitates inspection and erection work June 29—110
Air circulates coolant Nov. 2—136
Jones, F. Kenwood. Precision with multi-wheel grinders Nov. 30—101
Josephs, H. Adjustable V-block handles large and small work Aug. 24—124

KAGAN, PAUL. Inspection methods give true position of tailstock center and steadyrest June 15—154
Keeler, R. A. & L. C. Terminello. Electrophoresis—a new coating tool May 18—138
Kehn, L. C., Jr. Re-engineering mechanizes turbine-bucket production Aug. 24— 82
Kennedy, John D. Progress report on man-made diamonds
Pt. 1 How they grew Mar. 23—147
Kiel, Robert E. Expanding plug braces thin-wall parts Dec. 28—100
Kirkham, E. E. & H. A. France. What's mising in machine-tool tolerance Nov. 30—106
Koch, Arnold. Vise-jaw insert holds work Apr. 20—156
Koslow, H. Crimping tool made from nut May 18—163
Drillpress strap speeds clamping Jan. 12—136
Drillpress vise needs no parallels Dec. 14—146
Foot pedal operates vise Oct. 5—123
Screw-driver slot aids broken-stud removal July 13—144
Kosterman, Stedman J. Carbide mill bores small tapers at 45,000 rpm June 15—120
Krabacher, E. J. & P. A. Ropp. Modern methods make plastic molds June 29— 96
Krell, Hans F. Broaches cut finishing time 80% Jan. 12—120
Portable power makes gun drills of turret lathes June 1—100
Kreusser, William. Drillpress tool cuts rubber Feb. 9—132
Vise faceplate saves setup time June 1—143
Kuchta, Ferenc. Blank dfameters for round shells
Pts. 1, 2 & 3 June 15—145
Pts. 4, 5 & 6 June 29—103
Pts. 7 & 8 July 27—121
Kuchta, Frank J. Bending-die strength Dec. 28— 93

LABORN, PAUL M., JR. A new application tor an inside micrometer Aug. 24—122
Lach, E. J. & R. Lenz. Heat makes it easy to drill small, deep holes in uranium May 18—117
Lachowski, Michael M. Chart for torque problems Feb. 23—123
Pressure to shear plate Jan. 12—129
Torsional loads on shafts May 9—137
Twist angle of solid shafts Mar. 23—161
Lakin, Henry M. Computer synthesis can simplify roll-flow setup June 1—116
Lambert, Oscar F. Pilot assures tap alignment Feb. 23—128
Standard for depth micrometers Jan. 12—138
Landauer, Elmer D. Slitting saw cuts stock to size July 27—131
Lapray, D. H. Induction heating . . . fast, clean, versatile Sept. 21—138
Lascoe, O. D. & R. W. McDowell. What's the best electrode shape for removing metal? Apr. 20—133
Leavitt, B. J. Thickness gage speeds assembly Sept. 21—162
Lechler, Benjamin. Indicator extension simplifies deep-bore setups May 4—127
Make a surface-plate square Oct. 5—123
Legett, R. A. & H. N. Dyer. Heat and pressure bond zirconium sheets Feb. 23—107
Le Grand, Rupert. "Microstoning" generates precise finishes July 27— 96
Mortgage money may give you a new start Sept. 7—121
Underwater "lightning" sparks new metal forming process Oct. 19—123
Watervliet Arsenal advances gage design Sept. 21—134
Lemp, Robert J. Tool adjustment for boring bar June 15—152
Lenz, Randall & E. J. Lach. Heat makes it easy to drill small, deep holes in uranium May 18—117
Lettino, Fred. Colander separates mixed ball-bearing balls June 29—110
Levally, George W. Big copper coils bent for Brookhaven Synchrotron Apr. 20—114
Levy, Howard. Shim protects micrometer in measuring abrasives May 18—164
Some radius problems solved June 29—111
Special V-block simplifies headed-punch grinding May 18—163
Lewis, R. H. & G. M. Barrow. Machine coding improves material control Nov. 16—140
Loewen, Erwin G. International Inch—We'll have to re-calibrate gage blocks Feb. 23— 93
Long, Ballard E., Jr. Shim broadens saws' capacity Nov. 16—180
Ludwig, R. H. Heated stretch-press tools form titanium alloy sections Nov. 30— 90

MACKEY, FRED & E. A. WIDERBORG. Modernization pays off in the toolroom, too Jan. 12— 97
MacLaren, Neil B. Heat-treating control cuts reject rate Apr. 6—138
Manor, Lydel. Oxide boring beats internal grinding Feb. 9—117
Martin, Pierre. International Inch—Almost thirty-three years old Mar. 23—138
Matchett, R. L. & George Burton. Electrons shot from guns make high-purity welds Feb. 23— 95
Mayover, E. Night-light extension gets into tight spots July 13—144
McArel, David H. Tailor-made arbor employs quick-acting expansion grip June 1—142
McArthur, Charles. Optics check thread gages faster Oct. 5—102
McCafferty, John. Ball-bearing steadyrest provides frictionless support June 15—153
McDaniel, Forest. Screw machine is a broach, too Apr. 20—136
McDowell, R. W. & O. D. Lascoe. What's the best electrode shape for removing metal? Apr. 20—133
McGinnis, Edward J. Reflective blankets cut welding costs Nov. 2—109
McIntyre, Jack A. Rod removes broken tap Jnue 29—111
A work-holding kink Sept. 21—164
McPherson, Leo A. Sorted records integrate production schedules Apr. 6—140
McQueenie, J. How to "mill" a square hole Mar. 9—144
Welding repairs aided by carbon insert Sept. 21—163
Meier, Edward. Oxides thread hardened steel shafts Feb. 9—116
Mele, J. & others. Plastics make flat surfaces for tools and fixtures July 13—112
Menkes, Jack. Arbor collar carries toolbit Apr. 6—156
Merchant, M. Eugene. 10 years ahead . . . what's in it for metalworking May 18—142
Milburn, Roy. Milling fixture safely removes cylinder liners Nov. 16—181
Miller, Harry J. Auto junk parts make good welding accessories July 27—132
Frame localizes heat July 13—144
Household vacuum cleaner solves graphite dust problems June 29—110
Shop-made impact tester does the job June 1—144
Steel-ball tool punches gasket material Oct. 19—180
Type cleaner clears files Mar. 23—166
Miller, R. Tool protection tip Mar. 23—165
Minaire, Ch. Thread rib-equipped calipers simplify pitch-dia. gaging July 27—131
Vernier caliper thread ribs measure inside-pitch diameters Nov. 30—120
Minturn, Bruce. Spark diesinking saves time before forging Aug. 24— 90
Mohorick, M. P. Standard low-cost screws become torque screws Dec. 14—144
Monaghan, Hugh. Efficient magnetic parallels made from bar stock June 29—110
Morrison, Jim. West Germany: heading for an all-time European output record in '59 Aug. 24— 95

(ed) Editorial (P.I.) Practical Ideas

Mueller, John & John Ripple. Progress report on man-made diamonds
Pt. 2 Their status in the abrasive industry today ..... Mar. 23—149
Mueller, Richard. Retooling a dial machine for assembly and inspection .. Mar. 23—130
Muller, George J. Control moisture and process vulcanized fiber without trouble ..... Aug. 10—101
Muller, Harvey. Grooves on torch tip give operator steady hand ..... Mar. 23—164
Murray, F. Arbor features release Mar. 9—142
Flat-ground stock simplifies stop and guide construction ..... Feb. 9—132
Reversible lathe dog speeds changeovers ..... May 4—126
Myers, DeWayne. Lock-pin attachment cuts rpm change-over time ..... Dec. 28— 98
Myers, H. L. When metallurgy invades the shop ..... June 29— 92

NATHANS, RICHARD M. Where to buy and how to select used machine tools ..... Mid-Sept.—647
Neiderfringer, Carl. Application of carbide end mills ..... May 4—123
Application of carbide reamers May 18—159
Carbide boring bits. Pts. 1 & 2 .. May 4—119
Nelis, Frank A. Sine-plate clamp provides micrometer adjustment ..... Dec. 14—145
Nikovich, Michael. Anchors also level machinery ..... Feb. 23—130
Noga, Robert F. Screwdriver slot simplifies punch mounting ..... Oct. 19—182
Norman, Gene A. Die set replaces pump jig ..... Jan. 12—138
Difficult holes punched with aid of press fixture ..... Apr. 6—157
Noy, Peter. Permanent mold aluminum castings. Pts. 1 & 2 ..... May 18—155
Nussear, W. O., Jr. How to choose and use tubing ..... June 1—125-132
Nystrom, William T. Height measurement comes of age ..... Sept. 21—122

OBREBSKI, JOHN. Detecting and curing porous aluminum castings Sept. 7—156
Lens and oil reveal surface quality ..... Aug. 10—132
Pan keeps furnace clean ..... Sept. 21—162
What is "high-quality" cast iron? May 4—104

PAYNE, BURTON. Tantalum breaks through, with new production and fabrication techniques ..... June 1—109
Pedrick, R. C. & B. F. Burnham. Vertislide forms wiper dies at 65% saving ..... Sept. 21—116
Peloquin, R. O. Welding makes easy work of pulling a bearing race ..... Nov. 30—120
Pendleton, J. S., Jr. Air-hardening tool steels can save money for you Dec. 14—124
Perazzo, George. "Special" tolerances at mass-production rates ..... Aug. 24— 79
Peterson, R. L. & C. R. Demmitt. Most of your machines are loafing .... Apr. 6—117
Piper, Bradley & W. P. Callis. Surface-finish measurement on nonferrous materials ..... Aug. 10—105-120
Plesser, E. W. Simple machines, too, build TV sets ..... Oct. 19—160
Posen, Sam & E. B. Singer. Hearing losses: they may cost you money ..... Feb. 23—116
Price, Glen. Now you can have a "throw-away" drill-press table ..... Sept. 7—156

RADHAKRISHNAN, B. K. & D. A. GORDON. Direct dimension readings boost output and accuracy ..... June 29— 90
Raech, Harry, Jr. Will heat-resistant plastics replace steel? ..... Sept. 7—110
Rahn, R. J. Whitworth was only partly right ..... Apr. 20—112
Ratmansky, Samuel C. Is Russia widening the "spark" gap? ..... July 27— 92
Rau, William O. All-epoxy dies for short runs ..... June 15—122
Reeves, John S. Simple tool lifter protects carbide-tipped planer tool .... Feb. 9—131
Reibl, Karl. Dependable edgefinder is inexpensive to make ..... Mar. 23—165
Reinhold, William G. Here's how to find an edge without an edgefinder .. May 18—163
Ripple, John & John Mueller. Progress report on man-made diamonds
Pt. 2 Their status in the abrasive industry today ..... Mar. 23—149
Roberts, C. S. Back face deburring job made easy with portable tool Apr. 20—154
Roberts, W. T. Plastic strips save drawings ..... May 4—128
Robinson, D. H. What a medical program can do for you ..... Nov. 2—112
Robitchek, George & Jack Johansen. Adjustable stop simplifies repeat-milling operations ..... Apr. 20—154
Locating tool for miller ..... Apr. 6—157
Roestenburg, C. M. Emergency repair improves lathe cross-slide nut Oct. 19—181
Ropp, P. A. & E. J. Krabacher. Modern methods make plastic molds .. June 29— 96
Ross, H. V. & A. A. Denst. Precision hex tubes require special techniques Mar. 9—108
Rusnov, Peter. Tape suits simple shapes too! ..... Sept. 7—114

SALMONS, A. E. Compact spotting tool transfers hole locations ..... Feb. 9—130
Sarruda, Charles. Carbide cuts drill blanks ..... Nov. 16—182
Modified punch cuts stock squarely ..... May 18—164
Savage, Buhl A. Chuck-wrench tang is renewable ..... June 1—143
Savitt, Jacob. Explosives form tubes with and without dies ..... June 15—135
Schiff, Isadore. Improvised tumbling barrel made from gallon can ..... Oct. 19—181
Schiller, Frank J. A height gage slip shoe ..... Nov. 30—120
Schneider, Darren B. Build-up to numerical control . . . a review of machine-tool programming ..... Apr. 20—121
Schneider, E. I. International Inch—Little rework will be needed ..... Feb. 23— 91
Schu, F. J. Tooling for the Titan Feb. 9— 94
Schulze, H. W. Deep-drawing with three dies ..... Nov. 16—139
Scott, R. A. When high alloy steels are machined *hot* ..... Nov. 30— 88
Sherman, Charles W. The right heat treatment keeps it stainless ..... Sept. 7—132
Sherman, Cortis F. Surface grinders get private offices ..... Dec. 28— 86
Sherman, Frank J. 11 steps to better cutting-tool performance ..... May 4— 98
Shipe, Clifford. Drill gage shows flute length ..... Aug. 24—124
Shmueli, Y. Expanding live-center adapter supports cylindrical work .... Aug. 24—122
Singer, E. B. & Sam Posen. Hearing losses: they may cost you money ..... Feb. 23—116
Sinisi, A. A. T-slot bars simplify many milling operations ..... Apr. 20—155
Smirnoff, Boris T. Knee miller forms coils in tubular and flat stock ..... Dec. 28— 99
Smith, Richard. Two checks for angle-contact ball bearings ..... Sept. 21—115
Smith, Robert A. Stacked rotary files deburr both ends of holes in tubes .... Oct. 19—181
Sperman, Jacob H. How to minimize distortion during heat treating Sept. 21—164
Spinks, H. F. Shaft spotting simplified with setscrew as guide ..... July 13—143
Spriesterbach, Carle. Measuring tapers ..... Oct. 19—175
Stanislao, Joseph & Inyoung Ham. A better instrument to measure tool wear Nov. 2—107
Stock, E. H. Slide keys operate punches ..... May 4—126
Stocker, William M., Jr. Fluidized bed . . . a new manufacturing tool .... Dec. 28— 72
Tape-controlled "inspector" measures in six axes ..... Feb. 9—101
Strasser, Federico. Bushing provides new threads ..... July 27—132
Gage block aids wall-thickness calibration ..... May 18—162
Hacksaw-blade holder serves as utility tool ..... July 13—143
Hollow stripper stud permits slug disposal ..... Apr. 6—156
Stuef, Emil F. "Dream" gears are production parts ..... Apr. 6—131
Sweet, D. E. Compound angles. Pts. 1, 2 & 3 ..... June 1—135
Syrjänen, Ahti. Safety device prevents accidental conveyor reversals .. June 1—143

TARASOV, L. P. Barrel finishing: what it does to service life ..... Feb. 9— 98
Tenoria, N. Tool places nuts on hard-to-reach threads ..... Mar. 23—164
Terminello, L. C. & R. A. Keeler. Electrophoresis—a new coating tool May 18—138
Tesnow, Jim. Tapping aid insures perpendicularly cut threads ..... July 13—142
Thackrey, J. D. Brake-cylinder boot provides abrasive protection .... Jan. 12—137
Light-duty spline produced in drillpress ..... Feb. 23—129
Nylon inserts remove play ..... June 1—142
Theien, C. M. Smart tooling eases a machine builder into airfram fabrication ..... May 18—132
Therein, M. B. Emergency milling setup mounts on lathe ..... Dec. 28—100
Thuma, R. F. Adjustable floor plates reduce setup time ..... Dec. 28— 78
Tindale, G. R. Cheaper blanks made by universal die set ..... June 1—122
Toivola, Wm. Pickup pins improve braking technique ..... Nov. 30—122
Topping, S. Nylon-insert nut becomes experimental bearing ..... Feb. 9—130
Tullous, J. T. & W. J. Cassady. Plastic makes helicopter gears more accurate ..... June 1—102
Tunstall, John. Great Britain: trouble in world markets may take the bloom off the boom ..... Aug. 24— 98

VICTORY, FREDERICK C. International Inch—The end of the ambiguous inch ..... Feb. 23— 89
Von Ludwig, Davidlee. Investment castings move toward tougher materials, patterns ..... Jan. 12—119

WACKENHUTH, WILLIAM F. Weed out errors to get better centerless grinding ..... June 1— 98
Wakelee, Ronald. Blank diameters of drawn shells. Pts. 1 & 2 ..... Apr. 6—149
Walls, Robert T. How to measure and control job-shop labor performance ..... Oct. 5—103-110
Ward, B. G., Jr. Match the burner to the job ..... Nov. 16—135
Watelet, Ermand. International Inch—We see no transfer difficulties .... Feb. 23— 91
Watson, C. & others. Plastics make flat surfaces for tools and fixtures July 13—112
Webber, George B. International Inch—No effect on 99% of measurements Mar. 23—137
Whiteson, Bennet V. Machining titanium. Pts. 1 & 2 Aug. 10—125, Pt. 3 Aug. 24—113, Pts. 4& 5 Sept. 7—149
Whitney, Ralph. Rubber anchors collet shop ..... Oct. 19—182
Widerborg, E. A. & Fred Mackey. Modernization pays off in the toolroom, too ..... Jan. 12— 97
Willey, Charles H. Auxiliary stud saves a clamping situation ..... Oct. 5—124
Bench hardy hole aids fabricators Apr. 6—158
Putty stiffens punches ..... Nov. 2—136
Straps are self-aligning ..... Nov. 16—180
Winter, D. E. Adhesive bonding builds aircraft structures ..... Apr. 6—134
Witzke, F. W. International Inch—No effect on manufacturers of comparators ..... Feb. 23— 93
Wood, Kenneth G. How to get ready for numerical control ..... Feb. 23—103
Worth, David T. Injected air eliminates shaving-die ejection problem .. Oct. 19—180
Wylie, A. F. Rotary-milling attachment produces economical molds .... Nov. 2—134

YASHO, SAMUEL J. Work-holding fixture simplifies silver soldering ..... Aug. 10—130

ZANARDELLI, RINO B. Wheel dressing improved with adjustable diamond holder ..... May 4—127
Zoeller, Edw. J. Work locator is universal ..... Feb. 23—129

(ed) Editorial (P.I.) Practical Ideas